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REPORT NO. 5  
FEASIBILITY STUDY  
MULTI-STORY LIGHT MANUFACTURING PLANT  
SOUTH END URBAN RENEWAL AREA  
BOSTON, MASSACHUSETTS

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A Study of the  
Feasibility of  
Multi-Story Industrial Buildings  
in the  
South End Urban Renewal Area  
in the City of Boston

**PART I - REQUIREMENTS AND SCOPE**

Basic Requirement

The basic requirement of this study is to clearly demonstrate to the Boston Redevelopment Authority and to potential private developers the feasibility of multi-story industrial buildings for lease at the lowest possible rentals in the South End Urban Renewal Area. The study is intended to develop a prototype multi-story building of low cost, unified with uniform architectural quality and appearance for light industrial purposes by the use of drawings, specifications, analyses and cost data.

Scope of Study

There are numerous different problems which must be carefully analyzed by the Designer in order to construct a multi-story prototype for industrial use with uniform feasibility that will meet the functional requirements of a wide variety of prospective tenants. These various problems are thoroughly discussed in the report. The prototype must be of sound architectural and structural quality. In order to be economically feasible, it must be erected at a cost which will permit rental of lowest amount at a price which is competitive with existing available factory properties, yet offers adequate facilities which these existing facilities lack.

To fulfill the requirements of this study, the text is divided into the following parts each of which is an important facet of the overall scope:-

- PART II      Recommendation of Sites in the Project Area for Prototype Buildings
- PART III     Transportation Facilities
- PART IV      Typical Occupants of Prototype Industrial Building and their Requirements





PART VI	Planning, Design and Construction of the Project
PART VII	General Description of the Project and its Objectives
PART VIII	Outline Specifications
PART IX	Preliminary Engineering and Estimates
PART X	Drawings
PART XI	RECOMMENDATIONS ON SITES IN THE VICINITY AREA FOR PRELIMINARY STUDIES

### Site Locations:

The Boston Metropolitan Authority has given the Designer a copy of a map developed by them entitled "South End Urban Renewal Area". Certain sites in the project area are designated as industrial. One of these sites is located in the Castle Square area, another is located adjacent to the industrial area and the third which is a smaller site is located adjacent to the Fitzgerald Expressway a few blocks south of North Street.

### Castle Square Site

The Castle Square site is bounded by Dover Street, Tremont Street, Herald Street and Washington Street. Shawmut Avenue divides the site in a north-south direction about 100 feet from Washington Street. Holy Trinity Church is located in the latter block and an existing industrial installation at the corner of Herald Street and Shawmut Avenue are not slated for demolition. The industrial installations are indicated in this block, extending on Washington Street for a distance of approximately 100 feet from Herald Street and approximately 200 feet in depth. The remainder of this block is allocated to housing and a shopping center.

The plan indicates that the block bounded by Dover Street on the south, Tremont Street on the west, Herald Street on the north and Shawmut Avenue on the east be allocated to housing and industry. The industrial installation is to occupy a triangular portion of the block at the corner of Tremont Street and Herald Street. The block is about 200 feet in the north-south direction and 200 feet in the east-west direction. Herald Street from the east-west leg of the triangular portion allocated to the industrial installation for a distance of about 50 feet from Tremont Street and the north-south leg is formed by Tremont Street for a distance of about 50 feet. A portion of the block at the corner of Herald Street and Shawmut Avenue, approximately 200 feet by 100 feet is allocated to a parking garage.

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## Industrial Site

The industrial site adjacent to the Ferryway area is bounded on the west by Tremont Street, on the north by Forester Street, on the east by Westminster Street and on the south by Bowling Street. Another map entitled "Downtown Boston" prepared by the Transportation Division of the Boston Redevelopment Authority and dated December 1961 indicates that the proposed Inner Belt which is an extension of the present John F. Fitzgerald Expressway around the westerly portion of the city may be located along the north boundary of this industrial site, adjacent to and south of Bowling Street.

## Warwick Street Site

The Warwick Street site is about 711 feet in the east-west direction and about 530 feet in the north-south direction. The opposite side of Forester Street on the north is designated as housing. The opposite side of Westminster Street on the east is designated as housing.

## Review of Locations

We have reviewed the locations of the various selected sites with responsible potential developers and financiers and have thoroughly discussed with them the advantages and disadvantages of the locations, physical maps of the sites, accessibility to thoroughways, opportunity for expansion and the effect of industrial installations adjacent to housing areas.

The consensus of their opinion is that a concentration of industrial installations adjacent to the Fitzgerald Expressway and completely divorced from housing is a viable approach to the problem. All agreed that the best solution would be to extend the area allocated to industry from Dover Street south as far as possible between Harrison Avenue and the Fitzgerald Expressway, eliminating the smaller streets such as Polster, Thayer and Randolph Streets. Such a solution would create an area of substantial size for development to suit various tenants. Circulation through this area could be correlated with the installations, off-street parking and truck dock areas.

## Flexibility

The developer should be given every opportunity to meet the requirements of the tenant, to transfer title for sites without encumbrances and offer flexibility in financial arrangements. Buildings in the development could be erected by either the developer or site purchaser and could be either one story or multi-story building.



### Commercial Area Consideration

The westerly side of Harrison Avenue would be allocated to commercial installations, including some recreational facility such as a bowling establishment and possibly a hotel. This commercial installation would serve as a buffer between the industrial area and the housing area to the west. Direct ingress and egress from the industrial area to the adjacent Fitzgerald Expressway which would expedite truck delivery and shipping and would also minimize truck circulation throughout the housing area. Separating the industrial area from the housing will reduce to a minimum the hazard to children living in the housing area.

### Part III - TRANSPORTATION FACILITIES

#### Public Transportation Facilities

Excellent public transportation is provided to the South End area from any section of the City of Boston by the Metropolitan Transit Authority. The elevated rapid transit through Washington Street has stations in the South End at Northampton Street and also Dover Street. The Huntington Avenue Subway Rapid Transit which traverses the South End on the west has subway stations adjacent to the South End at Massachusetts Avenue (Mechanics Station). Bus Town bus service is provided which connects with these stations. There is additional bus service through Mount Street which runs through the South End in a north-south direction. The majority of personnel who live in other sections of the city and are employed at these proposed industrial establishments can be presumed to use the public transportation system going to and from daily work.

#### Influence of New Housing and Restoration of Existing Buildings

The proximity of new housing units to be constructed under the current program of the Boston Redevelopment Authority together with their emphasis on restoration and repair of existing residential buildings in the South End will influence and encourage the developer to locate industrial installations in the area. Leases will be more easily secured because potential leasees will recognize that their respective employees will have the opportunity to live near their work. Families living in the neighborhood will benefit from this opportunity through reduced transportation costs and increased time for other activities - time and money that would be otherwise spent travelling to and from work.









2. Allowing one space for each 2,000 square feet of gross building area = 100 spaces required per building.

3. Allowing one space for each 2,000 square feet gross building area = 100 spaces required per building.

We believe that available mass transportation facilities will reduce the required number of parking spaces for a South Had industrial installation by at least 50 per cent. If we allow one space for each 2,000 square feet of gross building area, each building will require 50 spaces. This is in the ratio of one space per 14 persons on the basis of a building population of 720 persons. In our judgement, the latter is the preferable criteria.

#### ART IV - TYPICAL OCCUPANTS OF PROPOSED INDUSTRIAL BUILDINGS AND THEIR REQUIREMENTS

##### Type of Prospective Occupants

The following list of prospective occupants has been arranged in groups in an attempt to classify certain types of tenants which would have similar utility requirements. It will be noted that many of the occupants are not necessarily manufacturers and that certain tenanted areas will be occupied as distribution centers, particularly by those tenants where goods are in the majority, distributed in the metropolitan area and therefore would operate more economically from a location within easy distance of the downtown section. A partial list of prospective tenants for these installations is as follows:-

Needle Trade Manufacturers - Apparel, Baggage  
Furniture Upholstery and Repairs  
Custom Footwear - Novelty Slippers  
Leather Goods - Gloves, Billfolds, Novelties, Handbags,  
Findings  
Office Machine Repair - Typewriters and other Business Machines -  
Rental - Drafting Room Equipment  
Janitor's Supplies - Industrial Cleaning and Maintenance  
Labeling Equipment - Labels  
Linen Supply Service  
Printing Jobbers - Stationery supplies - Graphic Arts  
Mailing - Advertising Services  
Rubber Stamps - Marking Devices - Nameplates  
Reproduction Services - Blueprinting - Photostat - Microfilm -  
Enlargement - Mimeographing  
Vacuum Cleaning Equipment - Supplies - Parts - Repair



Distributors - Smallwares - Notions - Novelties  
 Displays - Decorations - Novelties - Merchandise - Advertising -  
 Exhibits  
 Jewelry - Optical - Supplies, Repairs, Findings  
 Musical Instrument Distributors - Repair - Service  
 Picture Framing - Mirrors and Framing - Custom Work  
 Electronics - Small Parts Manufacturing and Assembly  
 Electric Appliance Distributors - Electrical Supplies  
 Sound Equipment - Television - Communications Systems - Radio  
 Appliance Dealers - Washing Machines - Water Coolers, etc.  
 Sales Distribution - Service - Repair  
 Lighting Fixtures - Repair - Maintenance - Lamps - Shades  
 Plastic Products  
 Floor Covering Distributors - Floor Machine Rental - Repair -  
 Service  
 Hospital Equipment Supply - Distributors - Laboratory Equip-  
 ment Suppliers  
 Housewares - Distributors  
 Aluminum Storm Windows - Screens - Jalousies - Venetian  
 Blinds - Window Shades  
 Pharmaceutical Supplies  
 Instrument Service - Repair - Distribution

#### Tenant Area Requirements

It is believed that individual lease areas of approximately  
 6,000 square feet with the opportunity for a tenant to lease double,  
 triple or quadruple areas on the same floor will offer good  
 flexibility for the developer in securing tenants.

A building with 25,000 square feet of floor area will provide  
 4 tenant spaces of 6,250 square feet each. On the basis of area,  
 a 25 by 10 foot bay spacing would be used.

Eight bays, per tenant space, each space two bays wide by 4  
 bays deep, will provide 6,250 square feet (50' by 112 1/2 feet) per  
 tenant. Four tenant spaces per floor will result in a building 4  
 bays deep by 8 bays long (112 1/2 by 225 feet long) 25,000 square feet  
 per floor. If the 112 1/2 foot length is increased, an expansion joint,  
 through the building would be required. The length could be increased  
 up to 4 bays, each bay adding twice the increase each tenant space area  
 1,560 square feet.

#### Tenant Subdivision Requirements

Subdivision requirements of different tenants will vary for  
 factory and office space and will not be known until the tenants are



secured. Factory subdivisions such as oil sump, hosewring, stock room, tool cribs, etc., can be installed to meet the tenant's needs. The separating partitions can be removable, interchangeable stock units made of wire mesh in metal frames. Office subdivisions will also be installed to meet the tenant's requirements.

## **PART V - FINANCIAL, STRUCTURAL AND MECHANICAL CONSIDERATIONS**

### **Suburban Lease Space**

Existing space is available in suburban one story buildings for 1.00 per square foot per year, net, the tenant also paying for maintenance and taxes; space may be leased for \$1.35 per square foot including heat, power and light. The properties have adequate loading platform and automobile parking space.

### **In-town Lease Space**

Space is available in existing /loft buildings in the in-town Boston area for \$1.00 to \$1.50 per square foot for first floor and \$.80 to \$1.20 per square foot for upper floors (includes heat and light). The majority of in-town properties have small bay spacing, inadequate shipping facilities (freight elevators, loading platforms and truck dock) and little or no automobile parking space.

### **Competitive Rental of Prototype Building**

The prototype must be produced at a cost which will permit rental which is competitive with the above and yet offer adequate facilities that existing in-town properties lack. In our judgement, this rental should be in the vicinity of 2.25 per square foot.

### **Elevator Considerations**

Extent of freight and passenger elevators to be provided must be determined. The number of passenger elevators required is determined by a traffic study of the building population above the ground floor. On the basis of a 4 story building with 25,000 square foot per floor (4 tenant spaces @ 6,250 square feet) each tenant space averaging 45 persons, 180 persons per floor, the building population above ground is  $180 \times 3 = 540$  persons. The desirable passenger carrying capacity is 13 per cent of the population in 5 minutes, or 70 persons. A car with a capacity of 12 persons will carry 10 persons per normal trip. For 36 feet of travel (3 floors at 12 feet) and a speed of 200 feet per minute, the round trip time will be about 60 seconds. In five minutes, two cars will carry 75 persons and the waiting interval will be 40 seconds. This



is acceptable, therefore, two passenger elevators per capacity 12 persons, speed 200 feet per minute will be required. Each elevator will cost approximately \$30,000.00 exclusive of the cost of the shafts.

If the number of stories were increased to 6, the car capacity could be increased to 16 and the speed increased to 300 feet per minute. Elevators for such requirements would be approximately \$36,000.00.

No well defined formula exists for the selection of freight elevators for the buildings. The uses to which they may be subjected can vary over a wide range. For efficient service, each bank of tenant areas in a building up to 6 stories high should be equipped with a freight elevator. Four tenant areas per floor will require 4 elevators. Size and capacity of the cars is determined by evaluating freight traffic in terms of the number, size and weight of the pieces to be carried. Consideration must be given to the use of power trucks carrying palletized materials. These trucks weigh from 3,000 to 5,000 pounds. Pallets vary in width from 48 inches to 56 inches. For two pallet width loads the car width should be 10 feet. Car size should be 10 by 10 feet with minimum capacity of 4,000 pounds and minimum speed of 75 feet per minute. It should be designed for Class C loading so a one piece load of full car capacity can be accommodated. Each freight elevator will cost approximately \$30,000 for a four story building; \$35,000 for a six story building, each price exclusive of cost of the shaft.

Freight and passenger elevator service for a four story building having a total floor area of 100,000 square feet (25,000 square feet and four tenant spaces per floor) will represent an initial cost of approximately \$180,000.00 - more than \$7.00 per square foot for the building area and about \$1.80 per square foot of floor area.

The same service for a six story building having a total floor area of 150,000 square feet (25,000 square feet and four tenant spaces per floor) will represent an initial cost of approximately \$214,000.00 - about \$2.60 per square foot for the building area and about \$1.40 per square foot of floor area. This indicates a savings of approximately \$.40 per square foot for a 6 story building.

A building 8 stories high will require an additional passenger elevator and an increase in the freight facility, so the economy of adding stories to distribute elevator costs ceases at six stories.

#### Structural Foundation Considerations

Foundation costs for any site in the South End which is not on the original Washington Street peninsula will add about \$1.00 per





are back of them, even to the west of the building.

The Eastern Society of Civil Engineers published a book entitled "The Iron Column System". It contains a description of the system, showing locations of the columns. A good number of them are in the South End area and indicate that careful consideration should be thoroughly investigated as to whether they in the area justify the design of foundations for any structure. Amongst adjacent the Washington Street area and the Eastern District will probably be far easier. Other sites in the South End will not likely use piles.

Surveys to be taken for any proposed building will be located within the building area. Until the building location is crystallized do not believe that additional boring information is required.

A four story building having a bay spacing of 20 feet by 20 feet will develop a column foundation load in the vicinity of 150 tons. The boring reports will determine the most economical foundation system to be employed.

Consideration will necessarily be given to the location, location and potential developments relative to other buildings which will be constructed or speculated. They will be planned on the basis of shared tenant bases.

### Analysis of Bay Spacing

Analysis of various bay spacing for different structural floor systems in terms of cost and cost has been done to properly determine the most suitable and economical bay spacing scheme for the prototype building.

Systems considered worth investigation are:-

- (a) Concrete flat slab
- (b) Concrete beams and slabs
- (c) Concrete joists and beams
- (d) Concrete grid systems
- (e) Concrete slabs, strengthened steel beams
- (f) precast, prestressed floor systems

### Flat Slab Framing

Concrete flat slab buildings are ideally suited for industrial occupancy. Inadvertent overloadings are distributed and absorbed in a structure of this nature.



The Section 101a specification of a 12" thick slab eliminates the flat slab system to a net clear span of 12' 0" length of the panel or less than 6 inches. Structural analysis conforming to this criteria will demonstrate that a floor system designed to sustain a live load of 150 pounds per square foot will cost very little more than one designed for 75 pounds per square foot. Adding the additional steel to the required slab thickness will provide a structure which will accommodate the 150 pound live loading. This would place the structure in the intermediate manufacturing category and therefore increase the flexibility for division of a greater number of prospective tenants. Reinforcement requirements would be increased but to a minor degree in the light of advantage gained for the additional cost.

### Uniform Bay Spacing

Uniform bay spacing will allow employment of most economical construction techniques and speed erection. Repetitive use of forms and placement of reinforcing steel will reduce material and labor costs in reinforced concrete construction. The irregular shaped and odd bay sizes will increase construction costs. The square bay will prove most economical for flat slab systems.

### Structural Loading Data

Drawing S-1 shows framing and cost analysis for a typical bay for six different structural systems considered worth investigation. For comparison, we have included the two systems considered most suitable for the prototype in our preliminary engineering cost estimate as indicated in Part VIII. They are designed on Drawing S-1 as Scheme #1, Concrete Flat Slab with Drop Panels and Scheme #4, Two Way Grid Flat Slab. Total cost estimates for reinforcement, concrete and formwork are given in the column at the right-hand side of the drawing. Scheme #4 is \$1.91 per square foot; scheme #1 is \$2.03 per square foot. The volume of concrete for the column and its capital is the same for both systems. The volume of concrete in the grid flat slab for a typical bay is 20 cubic yards, and for the flat slab with drop panels is 23 cubic yards. The saving in concrete for the grid flat slab will also be reflected as a saving in foundation cost, due to the reduction of dead load; this is indicated on drawing A-11 which shows the estimated number of piles required at each column location for the above two systems and for a four and six story building. Due to the magnitude of the column loads and the nature of the soil in the area, we have based our foundation analyses on the use of concrete filled steel shell piles driven to refusal, with a load capacity of 105 tons per pile. We believe the average length of the piles will be 30 feet at an



about 100 ft. 3. ... file.

### Estimate Structure

The preliminary engineering feasibility is a rough guide of work.

(c) Pages 12 through 15 inclusive are cost summaries of one and six story buildings for both flat slab and grid floor slab construction.

(b) Page 16 is a tabulated cost analysis of the four buildings. It gives a total cost for each building and the proportion of total cost attributable to the various parts of the work.

(c) The difference in cost between the flat slab and the grid floor slab systems for a four or six story building, respectively, is relatively small in the overall picture, but it is sufficient to recommend the use of the grid floor slab. The six story height is the most economical to build in terms of dollars per square foot building cost.

(d) The cost analysis shows that buildings of this size and construction may be built for about \$15.00 per square foot. Additional services beyond the standard will reflect an increase in cost per square foot for extra ventilation, transportation facilities and other. Additional structural increments in length of the building will produce the same result, multiplied by the cost of incorporating an extension from through the building.

### Exterior Wall System Considerations

Exterior wall systems considered in cost analysis are:-

(a) Masonry units.

(b) Precast concrete panels which could be cast at the job plant fabricated if proven economical. Panels can be given a variety of face treatments for architectural appearance.

(c) Fabricated, insulated panels in metal frames for fire facades.

### General Utility Requirements

Utility requirements of prospective tenants can vary to a



substantial degree. Their requirements for a specific tenant will not be known until the license is secured. Requirements of any tenant area can change with the change of license.

### Provisions for Variable Tenant Utility Requirements

Modification of processes can change utility requirements in any tenant area. Certain tenants require ventilation, air conditioning or humidification for their processes while adjacent tenants may have no use for them. Certain tenants will want air conditioning in their offices, others may not. Electric power requirements for different tenants will also vary a great deal.

The prototype will be designed in a practical sense to provide for these variables. Standard utilities such as electric, gas, hot and cold water, sewer, heating and telephone/in all tenant areas. Valves, plugged lines and "T" branches will also be installed so additional connections can be made when required. A utility shaft through the building will be located in the manufacturing area with access points to the shaft from each tenanted area. Special utilities may be installed in these shafts to meet special requirements with little or no alteration to the building.

A central hot cooling plant through the building will be located in the utility area. Some tenants which want air conditioning.

A central ventilation system could be provided in each building with electric blowers in each floor containing a disconnect switch and separate meter for each tenant on the floor. Each building should be designed to include its own boiler room but if several buildings were constructed simultaneously by the same developer, a single boiler room properly located could serve the project.

If office space is available on the site and its use proven economical, a central mechanical services room would be provided.

Telephones and other services can be installed on each tenant's return line if it is desired to meter their consumption.

In order to obtain a better ground floor area for rental, a partial basement for each building will be considered: large enough to contain the boiler or industrial engine room, transformer and electric service to any building, elevator shaft, storage room and exit stairways. The ground elevator could be located down to this level.





## 1c Problems

Some savings in construction costs could be collected if the other allowable unit stresses for concrete and high strength steel permitted by the American Concrete Institute and American Institute Steel Construction could be used for bridge instead of those permitted by the building code of the City of Boston.

If locations of sites finally selected for industrial development are not in conformance with the Boston zoning regulations, an appeal for variances must be filed with the Zoning Board prior to an application for a building permit.

## Part VI - GENERAL DESCRIPTION OF BUILDINGS AND FACILITIES

### 1a Functions of Prototype Building

Four basic functions comprise the fundamental spaces required for the operation of the majority of industrial enterprises. They are administration, manufacturing, receiving and shipping. Since industrial processes are many and varied, the design of a prototype industrial installation will be tailored to afford maximum flexibility for the greatest number of manufacturing processes. The building will be designed with maximum bay spacing consistent with practical structural engineering practices to eliminate columns as much as possible.

### Standard and Special Building Requirements

The usual standard utilities will be provided and provision made to accommodate the installation of special or additional utilities that may be requested by certain tenants, all as previously described in Part V, Financial, Structural and Mechanical Considerations.

### 1b Practical Story Height

A practical story height for the prototype will be based on efficient height in the manufacturing area to allow for overhead distribution of utilities such as air handling duct systems, clearance for lighting fixtures, unit heaters and drainage systems on the floor above. If we allow 2 feet 6 inches for these utilities and 1 foot for floor construction and 8 feet 6 inches clear height, we arrive at a 12 foot story height. Ceilings are not usually required in the manufacturing, shipping and receiving areas. Lab soffits can be left exposed and painted. Overhead utilities, installed in an orderly fashion, are not objectionable in appearance and are readily accessible for maintenance or change.



## Bay Spacing

The accompanying drawings A-1, A-2 and A-3 show the floor plans of a prototype building, indicating four tenant spaces per floor, each tenant space approximately 6,250 square feet in area. A four story building will provide 16 tenant spaces; 6 stories - 24 spaces. The building is designed with uniform, square, 28 by 28 foot bays, 8 bays per tenant area. The 28 foot spacing is structurally economical, and provides the minimum number of columns in each tenant area.

The 8 bay length of the building results in maximum building length per structure without requiring an expansion joint. The depth of the building could be increased up to 8 bays, offering 4 tenant areas up to 12,500 square feet per floor. We have delineated the prototype with the 4 bay depth because we believe that tenant areas in the vicinity of 6,000 feet will more readily be leased. A single tenant may lease one or more adjacent tenant areas.

## Elevators

Each bank of tenant areas is equipped with a freight elevator with a 10 by 10 foot car platform with 3000 pounds capacity, class C loading, and speed of 75 feet per minute.

Each building will be equipped with 2 passenger elevators, each of 2000 pounds, 12 passenger capacity and a speed of 200 feet per minute.

## Toilet Facilities

Separate toilet facilities will be provided for manufacturing and office personnel for each tenant area.

## Separation of Offices and Manufacturing Areas

To serve as a sound lock and to afford maximum quiet in the office areas, a vibrating corridor throughout the length of the building will separate the manufacturing areas from the office areas. The corridor and offices occupy one bay of the building depth. The floor slab in this bay is designed to sustain a live load of 150 pounds per square foot.

## Loading Platforms

A continuous loading platform extends the entire length of the rear of the building at the ground floor level providing maximum



ability for loading and unloading of goods from the loading dock. All freight cars will be loaded or unloaded on the loading platform.

### Partitions and Ceilings

Partitions enclosing corridors, restrooms, elevators, toilets and the separating partitions between tenant areas are permanent partitions of concrete block. Partitions in the office areas are movable stock modular, interchangeable units, installed to meet tenants' requirements. They may be removed and re-erected at any time by building maintenance personnel to suit changing requirements. The 4 foot module is employed for office partitions and expanded acoustical ceiling system in the office areas. The floor covering and the ceiling will be installed prior to installation of the movable office partitions.

### Lighting System

The lighting system used in the office area will be integrated with the ceiling suspension system. It will consist of two continuous conveyors into which recessed adjustable fluorescent fixtures units may be plugged. The fixtures which will dimmable along with the lighting. This system will offer the greatest lighting flexibility to meet requirements of any tenant. Lighting intensity may vary from 40 to 240 foot candles in any portion of the office area. Fixtures and ballasts can be removed, replaced, or rearranged at any time without cutting or disturbing the ceiling such as is ordinarily required for addition or removal of partitions. Lighting intensity may be increased or reduced as desired by any tenant for reception, office or display. These areas can vary in size or be changed in configuration to meet the tenants' requirements.

### Acoustical Ceiling Panels

The acoustical ceiling panels in the office area will be the movable, drop-in type, supported on a tee suspension system, allowing full access to the space above the ceiling for installation or alteration of utilities that may be required. A similar ceiling system will be installed in the main corridor except that lighting fixtures will be the usual permanent type.

### Office Arrangement Scheme

Drawings A-6 and A-7 illustrate a few of the many office arrangements obtainable, using movable partitions and the lighting system described above. Interchangeable closets and cabinets match the movable partitions.



## Accommodations for Tenants' Utility in Tenants

Story height for the building will be 12 feet. Lighting fixture soffits will be 8 feet 6 inches above floor, allowing approximately 3 feet 6 inches above the distance to the slab fit above for distribution of utilities that may be required by tenant. Each tenant area has access to a utility shaft in the story area. The shaft will contain standard utilities such as hot and cold water and drainage with valves and "T" branches any tenant can avail himself of those he may require. Access to these will also be provided in the shaft to accommodate special utility requirements such as air exhaust or conditioning systems. Utility shafts will extend through the roof and terminate in a house in which fans or other equipment may be installed.

A portion of each building will contain a basement as shown on drawing A-1. One freight elevator will be carried down to this level.

A space is provided adjacent to the utility shaft in all tenant office areas for an air conditioning unit which may be called at the tenant's option.

## Manufacturing Area Arrangement: Lighting

Drawing A-10 illustrates a few of the many alternate arrangements for work floor in the factory area. The lighting system in factory area will consist of 3 continuous raceways per bay, suspended from the structural slab which will be left exposed and painted. Interchangeable fluorescent fixtures units may be plugged into these raceways, spaced as desired by the tenant to provide the lighting intensity he requires any location and to accommodate changing lighting needs. Additional offices or display may occupy portion of the area as shown, if the tenant so desires. Partitions dividing factory areas such as receiving, stock room, tool crib, etc., are removable, interchangeable units of wire mesh in metal panel frames, installed to meet the tenants requirements. The clear height for the basement will be 10 feet except for the boiler room which will be 12 feet. There will be a crawl space under the remainder of the building, accessible from the basement.

## Exterior Architectural Treatment

Drawings A-4, A-5 and A-7 illustrate architectural treatment of the exterior of the building. A simple, prefabricated, insulated





nal system is -- red wood, white, 3/4" x 1/2". The door system  
etc. is again used and covered over with a textured material  
sign of the office partition and ceiling system. Partition glass  
panels will be galvanized steel, interior face galvanized steel,  
laced. Panel some laminated to provide a "W" design if not  
re than .20. The windows will be steel, protected, each with  
th vents arranged as cleaning may be accomplished from the inside.  
ndows and panels will be set in steel, galvanized steel frames.  
ndows and frames will be galvanized, painted and field painted.

Drawing A-6 illustrates a variation of the above system,  
signed to provide opportunity for the insertion of signs by  
nants, yet preserve a dignified uniformity of architectural  
eatment. For this scheme, a sign system would be provided in the  
panels above certain windows as indicated. Removable signs to  
t the apartment would be installed and could be changed upon  
ange of tenants. A minimum amount of sign time will be used on  
is facade. Remainder of this wall, above the rear and end walls  
the building will be face brick or 1 inch concrete block  
ck up, total wall thickness will be 16 inches. Interior face of  
e concrete block will be left exposed and painted. Windows  
the rear and end walls of the building will also be steel, steel  
ected, each with vents arranged for window cleaning from  
side the building.

Interior walls of the main entrance lobby and vestibules will  
ve a minimum of architectural treatment with or a combination of  
xtured and faced concrete block.

Further description of the features of the prototype building  
e included in PART VII - General Specifications.



PROJECT SPECIFICATIONS

SECTION II

ARCHITECTURAL

1. SCOPE OF THE PROJECT.

The project consists of a multi-story manufacturing plant to be erected in the South End Urban Renewal Area located within the City of Boston.

The building will be 4 or 5 stories in height, and will have a partial basement. There will be a ramp space under the remainder of the building area with access from the basement. The basement will contain a boiler room, transformer vault, electric service room, building maintenance, storage, and custodian's room.

Each typical floor will have 4 tenant spaces consisting of office and manufacturing areas, toilet facilities, and a bathroom.

Freight elevator service is provided for each bank of tenant areas.

The building is served by two passenger elevators. Elevator machines are located in a booth on the roof.

The building is 6 bays long and 4 bays wide, all bays 23' x 28'. A continuous loading platform with canopy extends the full length of the rear of the building, at the ground floor level.

1-2. PREPARATION OF SITE.

This includes removal of all existing obstructions, all excavation and backfill, fill placement and compaction, installation of bituminous concrete roads and parking areas, concrete walks, grading and seeding and all related items to fully complete the work within the project limits.



GENERAL SPECIFICATIONS - OF THE BUILDING -

3. FOUNDATIONS. --

The building is to be sitting on a group of concrete filled steel  
pile piles, driven to refusal. Each pile to have a load capacity of 100 tons.  
The caps, grade beams, basement walls and floors are to be reinforced concrete.

4. FRAMING. --

The superstructure will be of reinforced concrete columns, grid  
slab floor and roof slabs with no long panels, reinforced concrete beams  
; stair, elevator and shaft openings three floors, and reinforced concrete  
pandrels.

5. MASONRY. --

Except for the insulated panels of the office facade, exterior walls  
of the superstructure are face brick, bonded to concrete masonry back-up units.  
Where back-up is not reinforced concrete frame, or steel slabs and galvanized  
steel anchors will be used.

Limestone will be used for window sills throughout and for trim on  
the office facade.

Permanent exterior paneling will be concrete masonry units.

Entrance stairs in main lobby are reinforced concrete with pre-cast terrazzo  
treads and risers.

Concrete floors in manufacturing areas, basement and loading platform  
will be left exposed and receive a floor hardener treatment.

6. ROOFING AND FLASHING. --

In general, roofing will be 20 year, bonded built up roofing, applied  
over rigid insulation and vapor barrier. Base flashings will be built up, cap  
flashings will be copper.



cofs will have standard roof drains and flashings as shown. Through wall flashing at exterior wall openings to be 5 pieces per the list supplied.

-7. METAL WINDOWS. -

All windows will be intermediate grade, prefabricated, steel, prepared to receive screens, ventilators as shown. Windows to be galvanized and undercoated, delivered with one shop coat of paint and be complete with hardware.

-8. METAL CURTAIN WALL. -

Curtain walls to be 22 gauge, framed horizontal and vertical frames, welded construction, factory assembled. Panels approximately 1-3/4" thick, 18 gauge, galvanized, laminated steel pan type with Fiberglas insulation, and faced on the outside with 16 gauge galvanized expanded sheet with gasket sealed edges, "U" factor not more than .25. Add inside and back panel to be delivered with one shop coat of paint.

-9. DAMPENPROOFING, WATERPROOFING, PAINTING. -

Unless otherwise noted, all basement walls will be dampproofed with two coats of brush applied bituminous material on the exterior face up to finished grades.

All exterior openings in masonry walls to be perimeter caulked with plastic caulking compound.

Waterproofing to be installed where required to be metallic cement plaster type.

-10. GLASS AND GLAZING. -

Glass for metal sash to be double strength "B" quality, set in glazing compound.





OUTLINE SPECIFICATIONS - SECTION II

Aluminum entrances will be heavy plate with 3/4 inch plate glass.

I-11. MISCELLANEOUS IRON. -

This includes steel stairs, railings, elevator beams, metal thresholds, and guard angles.

Typical interior stairs will be pan type with gridded treads and landings and standard steel pipe rails. Stairs in main entrance lobby will have aluminum rails.

I-12. METAL DOORS AND FRAMES. -

Interior doors in permanent partitions will be 16 gauge, 1-3/4 inch thick hollow metal with 16 gauge pressed metal combination frame, jamb and trim.

I-13. METAL LATH AND PLASTER. -

Ceilings in toilet areas will be exposed metal channel, metal lath and three coat plaster, finish coat Kerolan brown.

I-14. ACOUSTICAL TILE. -

Ceilings in the office area and main corridor will be removable 2' x 4' acoustical panels, 1" thick. Exposed face of panels to be perforated .01" thick steel, back panel to be solid of same thickness, edges to be mechanically locked. Sound absorbing element to be non-dusting fibrous glass. Finish to be baked white enamel. Panels to be supported on an exposed T grid system with same enamel finish, and shall provide complete access to the space above the ceiling.

Acoustical ceilings are to be co-ordinated with lighting systems.



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[illegible]

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

25.  $\frac{1}{2} \times \frac{1}{2} = \frac{1}{4}$



GENERAL SPECIFICATIONS - SECTION I - GENERAL NOTES

doors to be 1-3/4" thick, complete with hardware. Doors shall be removable both sides for ready access to wiring runway.

I-21. MOVABLE WIRE MESH PARTITIONING, UNMOUNTED TYPE, -

To be stock, interchangeable, prefabricated, movable standard units which can be arranged in any desired combination, height as noted, fabricated of 10 gauge steel wire woven into 1-1/2" diamond mesh securely clamped to cold rolled channel frames. Door and carriage window panels as shown, all factory finished in baked enamel, and complete with hardware. All partitions and parts to be 100% removable.

I-22. OVERHEAD DOORS, -

Doors from manufacturing areas to freight elevator vestibules are roll-up interlocking steel slab, chain operated.

Overhead doors to loading platform are heavy duty steel, sectional type with counterbalance tension springs. They shall be glazed as indicated.

I-23. ELEVATORS, -

Each passenger elevator will be 3000 pound, 12 person capacity with speed of 200 feet per minute, 6'-0" wide x 4'-5" deep platform size, automatic leveling, push button duplex selective operation, with horizontally sliding doors. Elevator machines located directly over the hoistway in a penthouse.

Each freight elevator will be 8000 pound capacity, Class C industrial truck loading, speed of 75 feet per minute, 10'-0" x 20'-0" platform, automatic leveling, with manually operated bi-parting vertical sliding doors. Machines to be located directly over the shaftway in a penthouse.



U-24. INTERIOR

This includes the removal of all interior movable partitions, exposed interior surfaces of exterior concrete masonry walls, interior exposed concrete surfaces such as floors, ceilings, vertical walls, exterior and interior surfaces of all, except interior movable partitions.





the authors. The authors are grateful to the referees for their constructive comments.



MINIMUM SPECIFICATIONS - SECTION III - PLUMBING (continued)

All branches to gas firing equipment and appliances shall be valved.

(f) Sprinkler System- A complete sprinkler system shall be installed in the basement and boiler room areas only and shall be installed in accordance to the latest City of Boston Code and the National Fire Protection Association. Fire extinguishers shall be installed throughout the building to NFPA standards.

II-2. INSTALLATION-

Installation shall be in accordance with the latest applicable City of Boston and Commonwealth of Massachusetts Code.

II-3. MATERIALS -

(a) Underground water service and exterior piping above 4" size - cast iron cement lined bell and spigot class 250 water pipe with Class "D" cement lined fittings; joints to be made with calum and lead.

(b) Interior water piping 1/2" and under - all hot, cold, recirculating water inside the building shall be type "L" copper tubing with cast brass fittings suitable for soldered joints. Joints shall be made with 95-5% tin-antimony solder.

(c) Gas Service - Standard weight iron size black steel pipe with screwed and/or welded joints.

(d) Soil, waste, vent and roof conductor piping- Extra heavy cast iron bell and spigot soil pipe and fittings. Joints made with calum and lead. Vent piping 2" and smaller installed above ground may be galvanized standard weight steel pipe with cast iron fittings. Short waste branches to fixtures may be type "L" copper tubing or iron size brass or copper pipe with recessed drainage fittings.



UTELINE SPECIFICATIONS - SYSTEM III - PLUMBING (Article 5)

(e) Sprinkler piping - Standard weight black iron steel pipe with malleable iron screwed fittings.

(f) Insulation - Pipe insulation shall be 2-1/2 inch molded fibrous glass low pressure insulation. Cold water and cold condenser lines shall have vapor barrier. Exposed piping shall have an additional 3 course canvas jacket. Hot water tanks shall be insulated with 2-1/2 inch thick 85% magnesia blocks with hard cement coat finish.

(g) Hot water storage heaters - Hot water storage tanks shall be constructed of steel with copper lining, built for 150-200 pounds working pressure in accordance with ASME and Massachusetts standard requirements. Tank shall be heated by steam with copper heating coils located inside the tank.

(h) Hot water circulating pump shall be automatic electric motor driven all bronze body of capacity required.

(i) Valves - Valves on water lines to be bronze or brass throughout with packing glands, stuffing boxes and nuts, solid wedge, screw or union bonnets, designed for 150 pound steam working pressure and shall have screwed ends except for sizes above 3 inches.

(j) Cleanouts shall be Boston Regulation pattern brass cleanouts installed at all points necessary to make all portions of the drainage system accessible for cleaning purposes.

(k) Plumbing Fixtures - Complete with trim, of the latest models of Crane Co., Kohler Co., or Eljer Co., wall hung whenever possible. Drinking fountains to be wall hung electric water coolers.



(l) Fire Extinguishers - Standard 50 lb. and 10 lb. type designed and built to NFPA requirements. Side and top type generally and CO<sub>2</sub> type in mechanical equipment spaces.

(m) Utility accessories - 1000-watt, 115-volt, 60 Hz. outlets, shelves, paper dispensers, etc., as required.

(n) Fire and Life Safety - Cast iron fire hydrant, with brass streamers as required, 100-watt, 115-volt, 60 Hz. outlets. Fifteen (15) wall hydrants - non-freeze type - cast bronze.





## OUTLINE SPECIFICATIONS

### SECTION III

#### HEATING AND VENTILATION

##### III-1. SCOPE. -

The scope of the work, without limiting the generality thereof, consists of furnishing and installing complete and ready to use the following systems in the building:-

(a) General. - Each system incorporated in the building shall be designed to yield flexibility for diversified tenant requirements.

(b) Heating and ventilation systems in the manufacturing area are included in this Section of the specifications and shall be done to suit tenant requirements.

(c) Boilers. - Low pressure (15 psig) steam generators complete with all appurtenances and piping for a total capacity of 8000 pounds per hour of steam in the boiler located in the basement of the building.

(d) Commercial steam. - If steam is available from a commercial source, at the option of the owner, a pressure reducing station 100/15 psig with all required piping shall be provided in the mechanical equipment room instead of the steam generators.

(e) Steam distribution. - Steam and condensate risers in the shafts of the manufacturing areas and office areas including horizontal mains from the boiler room to the shafts and complete with hangers, guides, anchors, and expansion loops or joints.

(f) Capped branch tees. - At each floor, capped branch tees shall be provided on the supply and return risers in the shafts of the manufacturing areas for future connection of piping serving each tenanted manufacturing area.



OUTLINE SPECIFICATIONS - SECTION III - HEATING AND VENTILATING (continued)

(g) Metered steam. - If steam for heating and/or process is to be metered for each tenant, a condensate meter shall be provided at each tenanted manufacturing area.

(h) Office area heating. - Finned tube baseboard radiation with piping, traps, valves and all accessories for heating the office areas to 72°F. when outside temperature is 0°F.

(i) Ventilation. - Ventilation supply and exhaust ductwork in each shaft. Ductwork shall be designed to provide 0.5 CFM per square foot of area.

(j) Toilet Ventilation. - Complete exhaust ventilation systems with roof fans, ductwork and registers to provide 12 air changes per hour.

(k) Insulation. - Pipe insulation as applicable for the service including valves, flanges, fittings and equipment.

III-2. MATERIALS. -

(a) Piping and Fittings. - Steam piping shall be Schedule 40 black steel with malleable iron screwed fittings for piping 2 inches and smaller and welding fittings for piping 2-1/2 inches and larger. Condensate return piping shall be standard weight wrought iron with malleable iron screwed fittings for pipe 2 inches and smaller and wrought iron welded fittings for pipe 2-1/2 inches and larger.

(b) Valves - Gate and Globe. - Low pressure steam valves 2 inches and smaller shall be 125 pound class, bronze, with non-rising stem, screwed ends for sizes up to 2 inches and 125 pounds, flanged ends, cast iron body, bronze trim, outside screw and yoke type for sizes 2-1/2 inches and larger.

(c) High pressure steam valves shall be same as for low pressure except they shall be 250 pound cast iron class.



UTILITY SPECIFICATIONS - SECTION III - HEATING AND VENTILATING (continued)

(d) Check valves shall be horizontal spring type of materials specified in III-2 (a) and (b).

(e) Pressure Reducing Valves. - Shall be pilot operated 125 or 250 pound cast iron body with stainless steel trim as required for the service. Basket type strainers shall be provided in the inlet connection to each valve. Relief valves shall be provided in the down stream connection with discharge pipe to atmosphere.

(f) Traps. -

- (1) Inverted bucket type for dumping high pressure steam lines and equipment.
- (2) Float and thermostatic type for low pressure steam lines and equipment.
- (3) Thermostatic traps in return connection of finned tube radiation.
- (4) "Y" type strainers at inlet of each steam trap.

(g) Pressure gauges shall be Bourdon tube type and shall be provided at inlet and outlet of pressure reducing valves.

(h) Pipework shall be galvanized steel of gauges in accordance with the latest edition of the "ASHRAE" Guide.

(i) Registers and grilles shall be of standard manufacturer of the sizes and capacities required.

(j) Fans shall be centrifugal roof type exhausters of size and capacity required, tested and rated in accordance with the AMCA and ASHRAE Codes. Fans shall be equipped with vibration eliminator bases and disconnect switch.



(k) Flare - The flare shall be provided at the duct end of the duct.

(l) Flare - The flare shall be provided at the duct end of the duct.

(m) Flare - The flare shall be provided at the duct end of the duct.

### II-3. WIRING -

All wiring shall be installed in accordance with the requirements of the National Electrical Code (NEC) and the local codes. The wiring shall be installed in a manner that will not interfere with the operation of the equipment. The wiring shall be installed in a manner that will not interfere with the operation of the equipment. The wiring shall be installed in a manner that will not interfere with the operation of the equipment.

II-4. NON-WEATHERED - The non-weathered portion of the air handler shall be protected with a weather-resistant material. The non-weathered portion of the air handler shall be protected with a weather-resistant material. The non-weathered portion of the air handler shall be protected with a weather-resistant material. The non-weathered portion of the air handler shall be protected with a weather-resistant material. The non-weathered portion of the air handler shall be protected with a weather-resistant material.





GENERAL SPECIFICATIONS

SERVICE

WIRING

V-1. GENERAL:

(a) All electrical work shall be installed in accordance with the latest rules and regulations of the National Electrical Code, the Electrical Inspection Department of the City of Boston, the Board of Electrical Engineers, and the Massachusetts Department of Public Safety.

(b) The building owner shall provide all the facilities for all secondary service equipment and wiring for all lighting, heating, power, and for corridor, stairway and foyer lighting, fire alarm, street lighting, emergency lighting, and fire alarm, and for all other electrical outlets.

(c) The respective owner shall provide all the facilities for lighting over and around the base of the building, and for the building owner and for their own lighting, power, and for all other electrical outlets.

(d) The building owner shall provide all the energy for all basement lighting and power, corridor, stairway and foyer lighting, elevators and street lighting. This energy shall be provided by a single meter in the basement electric room.

(e) The respective owner shall provide all the electrical energy for all lighting and power contained within its respective tenant area. This energy will be metered by meters in the electrical room adjacent to the tenant area.

IV-2. SERVICE:

(a) Electric service for the project will be from underground lines of the Boston Edison Company, at a voltage of 110/220 volts, 3 phase, depending on the building type, with transformers in each building to 110/220 volts, 3 phase.



OUTLINE SPECIFICATIONS - SECTION IV - ELECTRICAL (continued)

(b) The Boston Edison Company will furnish and install the underground electric service to the building, charging the building owner for that portion of the installation from a point two feet inside the property line to the building. The Boston Edison Company will furnish and install required transformation and primary disconnects in a transformer vault provided by the building owner within the basement of the building.

(c) The Boston Edison Company will meter the electrical energy required by the building owner at a location in the electric room provided in the basement of the building. The Boston Edison Company will meter the electrical energy required by the respective tenants at the respective electric rooms adjacent to the tenant space.

IV-3. SERVICE EQUIPMENT

(a) In the electric room, in the building basement, adjacent to the transformer vault, there will be a main building service disconnect switch, a building owner's service disconnect switch, facilities for building owner metering, a building owner's main disconnect and service disconnect switches controlling the tenant service disconnect switch units on the various tenant floors.

(b) In the electric room on the various tenant floors, there will be tenant service disconnect switch units for tenant metering and as required building service disconnects.

(c) Service equipment will be located in adjacent electric room will be of the standard type, of adequate short-circuiting capacity for the loads to be served.

(d) Service equipment will be suitable for attachment to the service and interrupting capacity for the loads to be served.



LINE SPECIFICATIONS - SEE ITEM 17 - ELECTRICAL WORK (see attached)

(e) Metering facilities will be as required by the loads being served.

4. FEEDERS. -

(a) Feeders supplying building owner panelboards in the tenant rooms, used for corridor, stairway, and lobby lighting, and feeders to the elevator machine rooms will be of branch and cable of adequate sizes for the loads being served. These feeders will originate at the building owner's panelboard in the basement electrical room.

(b) Tenant feeders to the electric rooms in the various tenant floors will be of plug-in bus-bar type of adequate capacity for the loads being served. These feeders will originate at service disconnect switches in the basement electrical room.

(c) In each building, there will be one building owner's panelboard feeder, one feeder for each of the group of elevators and two tenant feeders, one for each tier of electric rooms.

5. PANELBOARDS. -

(a) All panelboards will be of the bolted circuit breaker type with the number of breakers of these and other poles as required by the loads being served. All panelboards will have legs only in the main and will have 3 poles and voltages marked inside.

(b) Building owner panelboards will be located in the various electric closets or rooms.

(c) Tenant panelboards will be located in the tenant manufacturing



OUTLINE SPECIFICATIONS - SECTION IV - ELECTRICAL WORK (continued)

IV-6. RECEPTACLES. -

(a) Convenience receptacles will be located throughout the tenants office and manufacturing areas. Convenience receptacles shall be rated 15 ampere, 125 volt, single phase, grounded type, of specification grade.

(b) Power receptacles in tenant manufacturing areas will be the responsibility of the tenant.

IV-7. WALL SWITCHES. -

(a) Wall switches for control of room lighting will be 20 ampere, totally enclosed, specification grade, single, double, or 3-way as required. Switches shall be v. c. rated.

IV-8. MOTORS. -

(a) All motors shall be of adequate rating for the size and type of loads being served.

(b) Motors rated 1/2 horsepower and lower shall be suitable for operation on 120 volt, single phase.

(c) Motors rated 3/4 horsepower and larger shall be suitable for operation of 208 volts, three phase.

IV-9. FIXTURES. -

(a) Electric fixtures in the office and manufacturing areas will be of the fluorescent type and shall employ the Gibson "Uni-Race" method of installation or an approved equal system. This system employs a basic "Uni-Race" assembly into which the fluorescent fixture units are installed with the electrical connection between the "Uni-Race" assembly and the fixture being made through a plug-in arrangement.





WILLIAMS SPECIFICATIONS - SECTION IV - ELECTRICAL WORK (continued)

Illumination levels may be increased or decreased by adding or removing fixture units without disturbing the basic "Unit-Fac" assembly.

(b) Electric fixtures in the office area will be of the recessed commercial type with option of hour or less incandescence.

(c) Electric fixtures in the manufacturing area will be of the pendant industrial type.

(d) Only sufficient fixtures to produce an illumination level of twenty foot candles will be installed under this basic contract. Additional fixtures required for higher levels of illumination will be the responsibility of the tenant.

(e) In the office area, there will be two rows of recessed fixtures. In the manufacturing area, there will be three rows of fixtures per bay.

(f) Electric fixtures for the corridors and foyer will be of the recessed fluorescent type, individual units, spaced to give an illumination level of 10 foot candles.

(g) Stairway and hallway non-electrical fixtures shall be of the recessed incandescent type of wattage sufficient to produce an illumination level of 10 foot candles.

(h) Electric fixtures for the base and areas will be of the incandescent type with EIM dome reflectors of adequate wattage to produce an illumination level sufficient for the type area being served.

(i) Electric lighting will be of the incandescent type with dome reflectors.



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OUTLINE SPECIFICATIONS - SECTION IV - PLUMBING, ETC.

(c) Luminaires will produce an LWS type and the construction, will be suitable for use with an H401-EL, mogul, multiple socket lamp, and will be similar and equal to General Electric Fluor 401.

(d) Lamp ballast will be suitable for use with an H401-EL mercury lamp, will operate on a 208 volt, single phase circuit, and will be located at the transformer base of the lighting standard.

(e) Street and area lighting circuits will be controlled by an astronomical time clock located in the basement electric room.

IV-13. EMERGENCY LIGHTING.

(a) Emergency lighting units will be located in the corridors and stairways to provide emergency lighting for these areas.

(b) Units will be of the individual 6 volt, nickel-cadmium battery type, with double handle mounted on each unit.

(c) Units will be mounted on wall brackets, located approximately seven feet above floor and will be permanently connected with flexible conduit to wall outlet.

IV-14. TELEPHONE.

(a) Empty conduits with surface mounted cabinets in the electric rooms, will be installed for the future installation of telephone cable and equipment by the telephone company.

(b) A main terminal cabinet will be located in the basement electric room with one-two inch conduit from this cabinet to the terminal cabinets in each tier of tenant electric rooms.



(c) Main terminal cabinets will be 36" x 14" x 6". Terminal cabinets in the tenant elevator rooms will be 18" x 12" x 6". All cabinets will be provided with 1/2" plywood backboards.

(d) Empty 1/2" sockets will be installed into the terminal cabinet in the tenant elevator rooms or telephone cabinets in the tenant quarters.





II  
 PRIMARY ENGINEERING COST ESTIMATES, PENNSYLVANIA - D.C.M. VIABILITY STUDY -

<u>Description</u>	<u>Unit</u>	<u>Quantity</u>	<u>Unit Cost</u>	<u>Eng. Cost Est.</u>
<u>PREPARATION OF SITE - EARTHWORK AND DRAINAGE</u>				
Excavation	C.Y.	24,185	1.50	\$ 36,277.50
Surplus Material	C.Y.	10,000	.60	6,000.00
Gravel	C.Y.	500	1.80	900.00
Gravel	C.Y.	10,000	2.20	22,000.00
Gravel	C.Y.	500	2.20	1,100.00
Paved Parking Area	S.F.	12,500	1.50	18,750.00
Paved Roads	S.F.	6,500	2.10	13,650.00
Paved Loading Platform Ramp	S.F.	5,000	2.10	10,500.00
Gravel	C.Y.	200	3.00	600.00
Fertilizer and Seed	S.F.	4,000	.70	2,800.00
for Storm Drain	L.S.			45,240.00
for Water	L.S.			10,620.00
for Sanitary	L.S.			5,700.00
for Gas Piping	L.S.			4,740.00
Concrete Walks	S.F.	27,200	.40	10,880.00
Parking Lines	L.S.			<u>300.00</u>
TOTAL (For 5 Buildings)				\$ 171,992.00
<u>172,000</u>				<u>5</u> = \$34,400.00
TOTAL For 1 Building				\$ 34,400.00
Say				\$ 35,000.00







PRELIMINARY ENGINEERING COST ESTIMATES, PROJECT #73,62 - P.R.A. FEASIBILITY STUDY -

(continued)

<u>Description</u>	<u>Unit</u>	<u>Quantity</u>	<u>Unit Cost</u>	<u>Eng. Cost Est.</u>
<u>BASEMENT</u>				
<u>CONCRETE:-</u>				
Foundation Walls	C.Y.	350	\$ 50.00	\$ 17,500.00
Basement Floor	C.Y.	175	50.00	8,800.00
Columns & Piers	C.Y.	13	60.00	1,100.00
8" Concrete Block	EA.	4,300	.90	4,300.00
Stairs, Risers	EA.	15	45.00	1,500.00
Stairs, Landings	S.F.	64	6.00	400.00
Stairs to Boiler Room	L.S.			400.00
Single Doors & Frames	EA.	6	125.00	700.00
Double Doors & Frames	EA.	3	175.00	700.00
Painting	L.S.			1,000.00
Hardware	L.S.			900.00
				<u>900.00</u>
				\$ 27,400.00



PRELIMINARY ENGINEERING COST ESTIMATE, PROJECT W73952 - B.F.A. FEASIBILITY STUDY -

(continued)

<u>Description</u>	<u>Unit</u>	<u>Quantity</u>	<u>Unit Cost</u>	<u>Eng. Cost Est.</u>
<u>F - GRID FLAT SLAB</u>				
F Slab	C.Y.	480	\$ 65.00	\$ 31,200.00
ns	C.Y.	109	70.00	7,600.00
ppy Roof Slab	C.Y.	45	60.00	2,700.00
ding Platform	C.Y.	50	50.00	2,500.00
f Insulation	S.F.	25,600	.30	7,700.00
G Roofing	SQ.	259	32.00	8,600.00
per Gravel Stop	L.F.	1,354	1.50	2,000.00
thouses	L.S.			19,000.00
cellaneous Flashing	L.S.			500.00
				<u>\$ 81,200.00</u>
<u>CELLANEIOUS ITEMS</u>				
arance Doors	E.F.	4	\$ 700.00	\$ 2,800.00
estone	S.F.	1,450	5.50	8,000.00
oby Stairs	WHEEL	6	90.00	500.00
oby	L.S.			2,000.00
oby Railing	L.S.			200.00
				<u>\$ 13,500.00</u>





(continued)

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(continued)

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(continued)

<u>Description</u>	<u>Unit</u>	<u>Quantity</u>	<u>Unit Cost</u>	<u>Eng. Cost Est.</u>
<u>PROTECTION AND SPRINKLERS</u>				
<u>WY BUILDING:-</u>				
Sprinklers - Basement Only				
= 6500 s.f.		= 65 Heads		
100 s.f. per head				
Leads				
per head				
- Say \$3,000 incl. hydrants				\$ 3,000.00
First aid standpipe with hose cabinet and automatic				
units per floor and 2 in basement				
= 16 @ \$200.00 = \$3,200.00				
Piping		2,000.00		
		\$3,600.00		\$ 5,600.00
				\$ 8,600.00
				\$ 9,000.00

WY BUILDING:-

= 161,600 s.f.	= 1,616 Heads		
100 s.f. per head			
Heads @ \$25.00 per head =		Say	\$ 40,000.00



PLANT ENGINEERING COST ESTIMATES, ST. LOUIS, 1958  
 (continued)

Description	Units	Quantity	Unit Cost \$	Total Cost \$
<u>HEATING AND VENTILATING - 4 STORY BUILDING</u>				
<u>LOADING HEATING SYSTEM</u>				
INCLUDES:				
Supply & Return Steam Piping for Office - 100 ft. - 1/2" - 1/2"				\$ 500.00
Supply & Exhaust Duct Piping for Office - 100 ft. - 1/2" - 1/2"				3,310.00
Supply & Return Steam Piping for Manufacturing - 100 ft. - 1/2" - 1/2"				2,510.00
Supply & Return Duct Piping for Manufacturing - 100 ft. - 1/2" - 1/2"				7,000.00
Insulate Motors & Equipment Piping - 100 ft. - 1/2" - 1/2"				1,100.00
Exhaust Ducts for Chiller - 100 ft. - 1/2" - 1/2"				3,300.00
Hot Heaters & Piping for Heating of Building - 100 ft. - 1/2" - 1/2"				22,300.00
Indirect Radiation along the perimeter of Building - 100 ft. - 1/2" - 1/2"				20,000.00
Control Room Equipment & Piping & Oil Storage & Return - 100 ft. - 1/2" - 1/2"				<u>20,000.00</u>
				\$ 87,000.00

MANUFACTURING AREAS VENTILATION

INCLUDES:				
Handling Units, Ductwork and Exhausters - 100 ft. - 1/2" - 1/2"				<u>\$ 23,000.00</u>
			ALUMINUM FOR BUILDING	\$ 126,000.00





(continued)

Description	Unit	Quantity	Unit Cost	Est. Cost
<u>HEATING AND VENTILATING - 6 STORY BUILDING</u>				
<u>BUILDING HEATING SYSTEM</u>				
INCLUDES:				
Supply & Return Steam Risers for Office Areas - L.S.			\$	500.00
Supply & Exhaust Duct Risers for Office Areas - L.S.				4,900.00
Supply & Return Steam Risers for Manufacturing Areas - L.S.				4,900.00
Supply & Return Duct Risers for Manufacturing Areas - L.S.				9,500.00
Condensate Motors & Piping for Manufacturing Areas - L.S.				9,800.00
Exhaust Ducts for Manufacturing Areas - L.S.				4,300.00
Unit Heaters & Piping for Manufacturing Areas - L.S.				33,000.00
Painted Radiation along the Perimeter of Manufacturing Areas - L.S.				29,000.00
Boiler Room Equipment & Piping & Controls for Manufacturing Areas - L.S.				<u>37,100.00</u>
				\$ 123,000.00

MANUFACTURING AREAS (75,000 S.F.)

INCLUDES:				
Air Handling Units, Ductwork & Diffusers - L.S.			\$	<u>46,000.00</u>
TOTAL FOR BUILDING				\$ 169,000.00



52



PRELIMINARY ENGINEERING COST ESTIMATE, PROJECT #13961 - B.P.A. FEASIBILITY STUDY -

(continued)

<u>Description</u>	<u>Unit</u>	<u>Quantity</u>	<u>Unit Cost</u>	<u>Eng. Cost Est.</u>
<u>SUMMARY - 4 STORY BUILDING - GRID PLAT SLAB</u>				
ement				\$ 37,400.00
doors @ \$153,000.00				612,000.00
f, etc.				81,800.00
cellaneous Items				13,500.00
able Partitions				42,400.00
ators:-				
Freight - \$120,000.00				
Pass. -- 60,000.00				
\$180,000.00				180,000.00
Foundations				146,400.00
Work				35,000.00
mbing				104,000.00
Protection & Sprinkles				9,000.00
Electric				85,000.00
ating & Ventilating				116,000.00
TOTAL COST OF BLDG.				\$1,472,500.00
Call				\$1,473,000.00

WA OF ALIANT-C.

25,000 s.f. of area

4 floors

8,800

500 (Basement)

900 Loading Platform

200 s.f. total.

\$1,472,500.00 = \$23.26 per s. f.



(continued)

BUILDING: 7

$$\frac{\$2,031,000.00}{161,600 \text{ s.f.}} = \$12.56 \text{ per s.f.}$$





PRIMARY ENGINEERING COST ESTIMATE, PROJECT #10052 - B.P. STABILITY STUDY -  
 (continued)

Description	Unit	Quantity	Unit Price	Eng Cost Est.
<u>MARY - 4 STORY BUILDING - FLAT SIDE TOP AND PAINTS</u>				
				\$ 17,400.00
@ \$156,500.00				126,000.00
c.				32,340.00
aneous Items				13,500.00
Partitions				42,400.00
s				130,000.00
ndations				157,600.00
ck				35,000.00
s				104,000.00
rotection & Sprinkler				9,300.00
c				85,000.00
				<u>116,000.00</u>
		TOTAL COST OF BUILDING		\$1,438,740.00
			Call	\$1,439,000.00
<u>\$1,438,000.00</u> 111,200 s.f.		= \$13.51 per s.f.		



(continued)

Description	Unit	Quantity	Unit Cost	Exp. Cost
<u>PRIMARY - 6 STORY BUILDING - ROAD SEAT AREA [illegible] [illegible]</u>				
at			\$	37,400.00
as @ \$156,500.00				312,000.00
etc.				12,840.00
hazardous items				13,500.00
Partitions				61,600.00
etc.				212,000.00
foundations				208,000.00
work				35,000.00
etc.				145,000.00
Protection & Sprinklers				70,000.00
etc.				120,000.00
3				<u>169,000.00</u>
TOTAL COST OF BUILDING			\$	2,065,340.00
Total			\$	2,066,000.00

12/15/66 [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible]

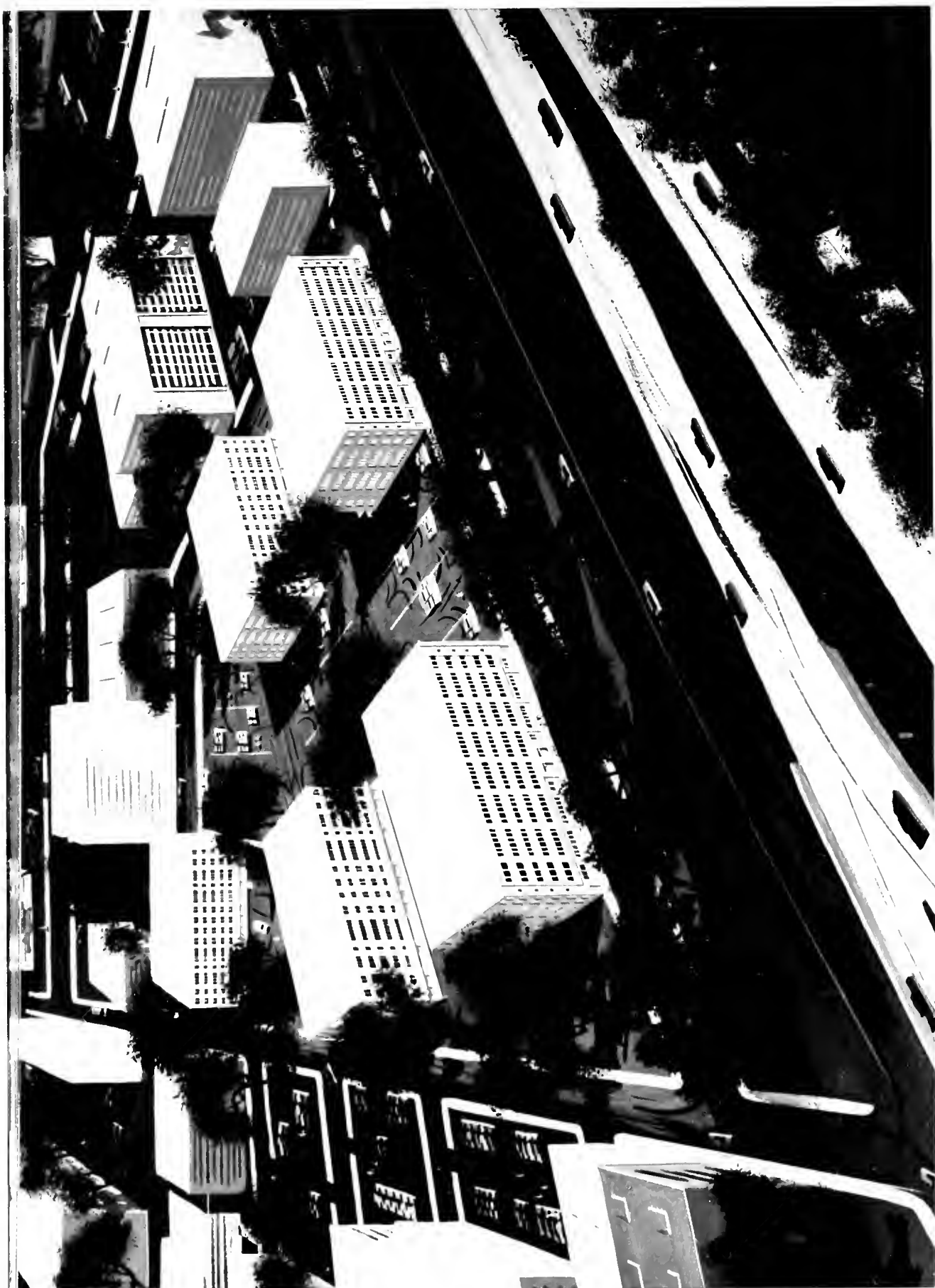


PRELIMINARY ENGINEERING COST ESTIMATE, PROJECT NO. 73962 - B.R.A. FEASIBILITY STUDY

ANALYSIS SHOWING PROPORTION OF TOTAL BUILDING COST ATTRIBUTABLE TO ELEVATORS, FOUNDATIONS, SITE WORK, PLUMBING, FIRE PROTECTION AND SPRINKLERS, ELECTRIC, PAVING

	4 STORY FLAT SLAB	4 STORY GRID FLAT SLAB	6 STORY FLAT SLAB	6 STORY GRID FLAT SLAB
TOTAL COST	\$1,489,000.	\$1,473,000.	\$2,055,000.	\$2,031,000.
PER SQ. FT.	\$ 13.51	\$ 13.35	\$ 12.78	\$ 12.56
STAIRS ) COST	\$ 180,000.	\$ 180,000.	\$ 212,000.	\$ 212,000.
) % of TOT. COST	12.1%	12.2%	10.3%	10.4%
) COST/S.F.OF BLDG.	1.63	1.63	1.31	1.31
MECHANICAL ) COST	\$ 157,600.	\$ 146,400.	\$ 208,000.	\$ 195,200.
AND PUMPS ) % of TOT. COST	10.5%	10.0%	10.1%	9.6%
) COST/S.F.OF BLDG.	1.43	1.33	1.29	1.21
WORK ) COST	\$ 35,000.	\$ 35,000.	\$ 35,000.	\$ 35,000.
) % of TOT. COST	2.35%	2.38%	1.69%	1.73%
) COST/S.F.OF BLDG.	.32	.32	.22	.22
MECHANICAL ) COST	\$ 104,000.	\$ 104,000.	\$ 145,000.	\$ 145,000.
AND PUMPS ) % of TOT. COST	7.0%	7.1%	7.0%	7.1%
) COST/S.F.OF BLDG.	.94	.94	.90	.90
STAIRS ) COST	\$ 9,000.	\$ 9,000.	\$ 40,000.	\$ 40,000.
) % of TOT. COST	.6%	.6%	1.9%	2.0%
) COST/S.F.OF BLDG.	.08	.08	.25	.25
STAIRS ) COST	\$ 85,000.	\$ 85,000.	\$ 120,000.	\$ 120,000.
) % of TOT. COST	5.7%	5.8%	5.8%	5.8%
) COST/S.F.OF BLDG.	.77	.77	.75	.75
STAIRS ) COST	\$ 116,000.	\$ 116,000.	\$ 169,000.	\$ 169,000.
) % of TOT. COST	7.8%	7.9%	8.2%	8.3%
) COST/S.F.OF BLDG.	1.05	1.05	1.05	1.05



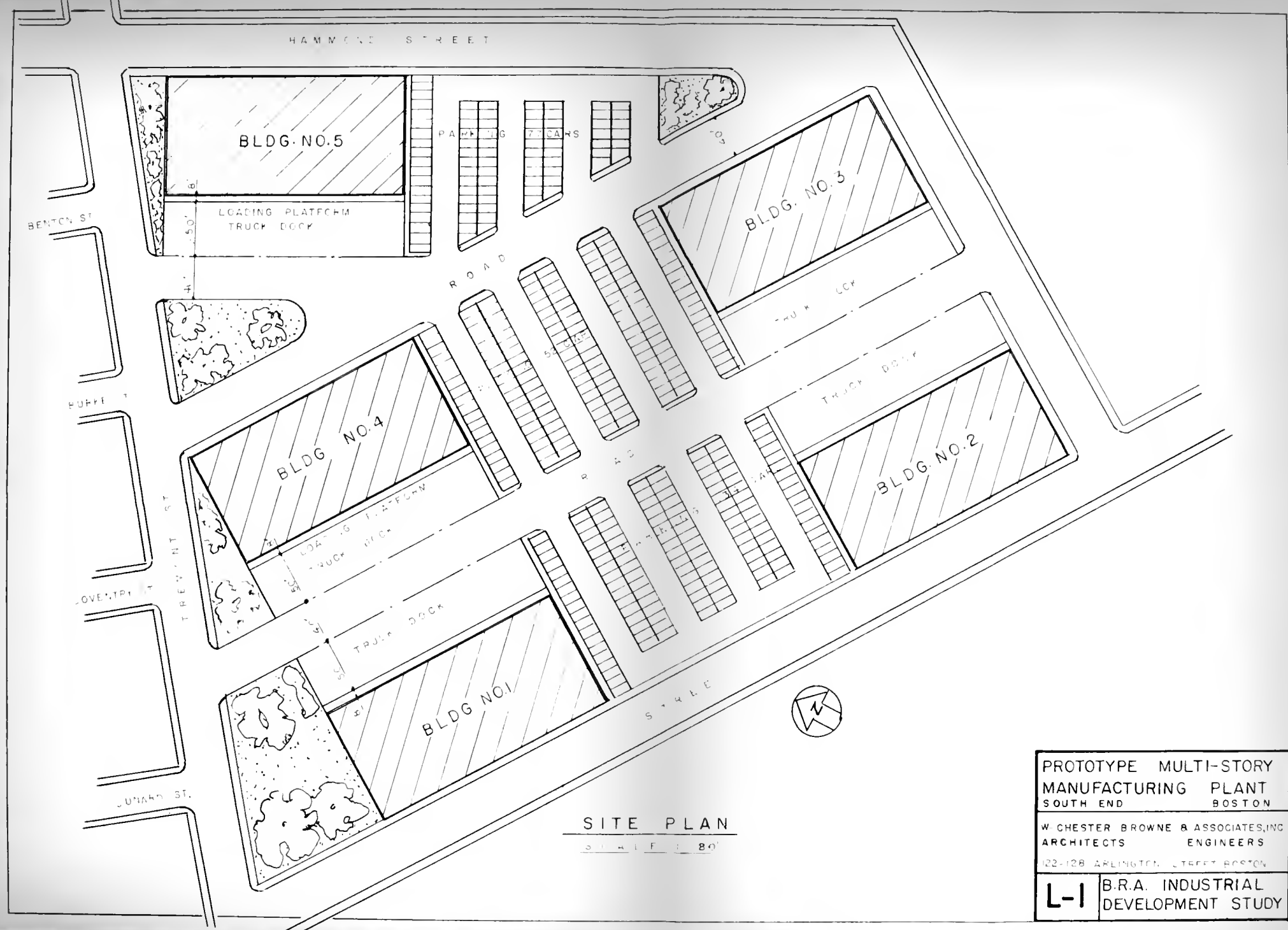












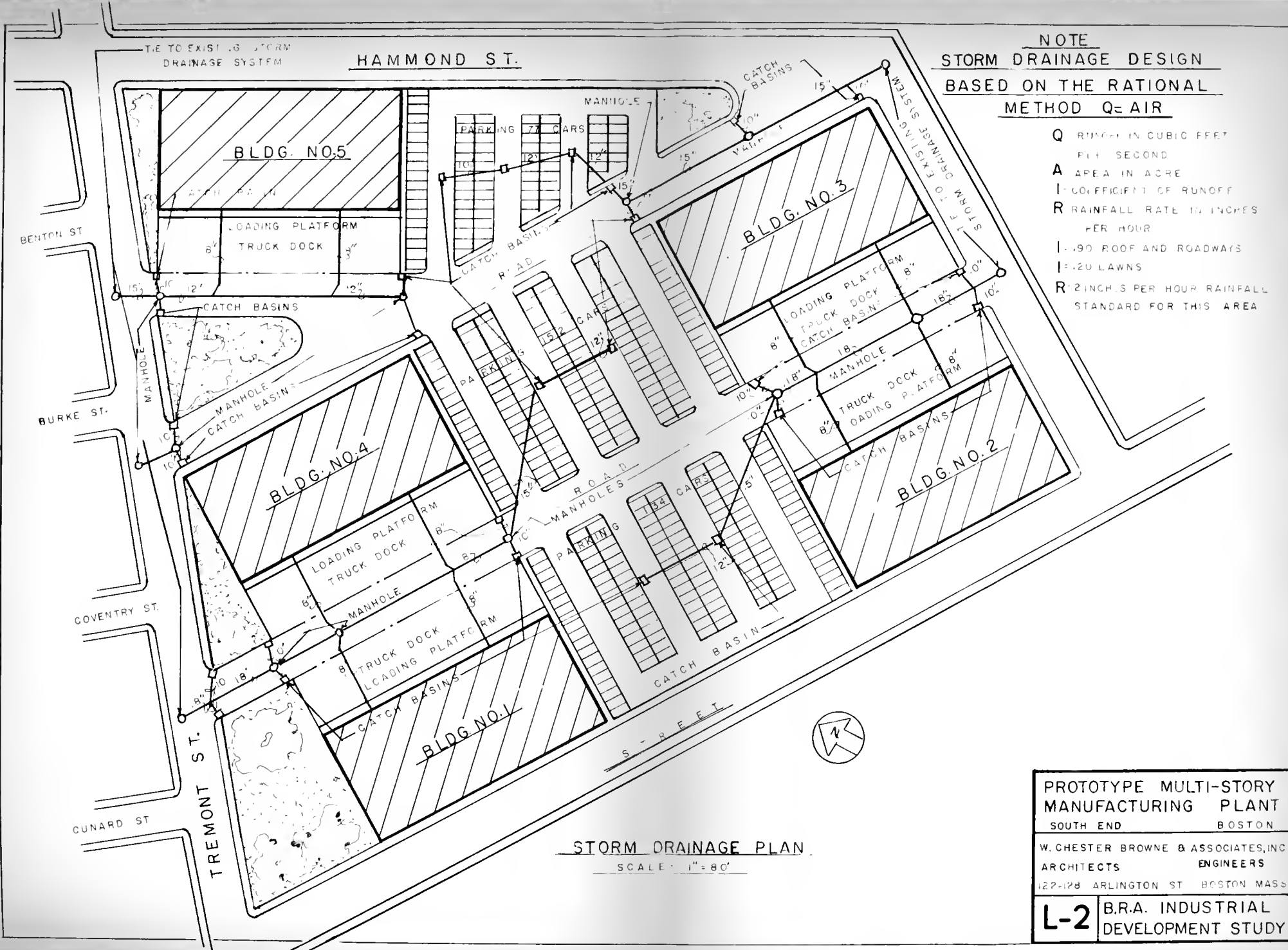
PROTOTYPE MULTI-STORY  
MANUFACTURING PLANT  
SOUTH END BOSTON

W. CHESTER BROWNE & ASSOCIATES, INC.  
ARCHITECTS ENGINEERS

122-128 ARLINGTON STREET BOSTON

**L-1** B.R.A. INDUSTRIAL  
DEVELOPMENT STUDY





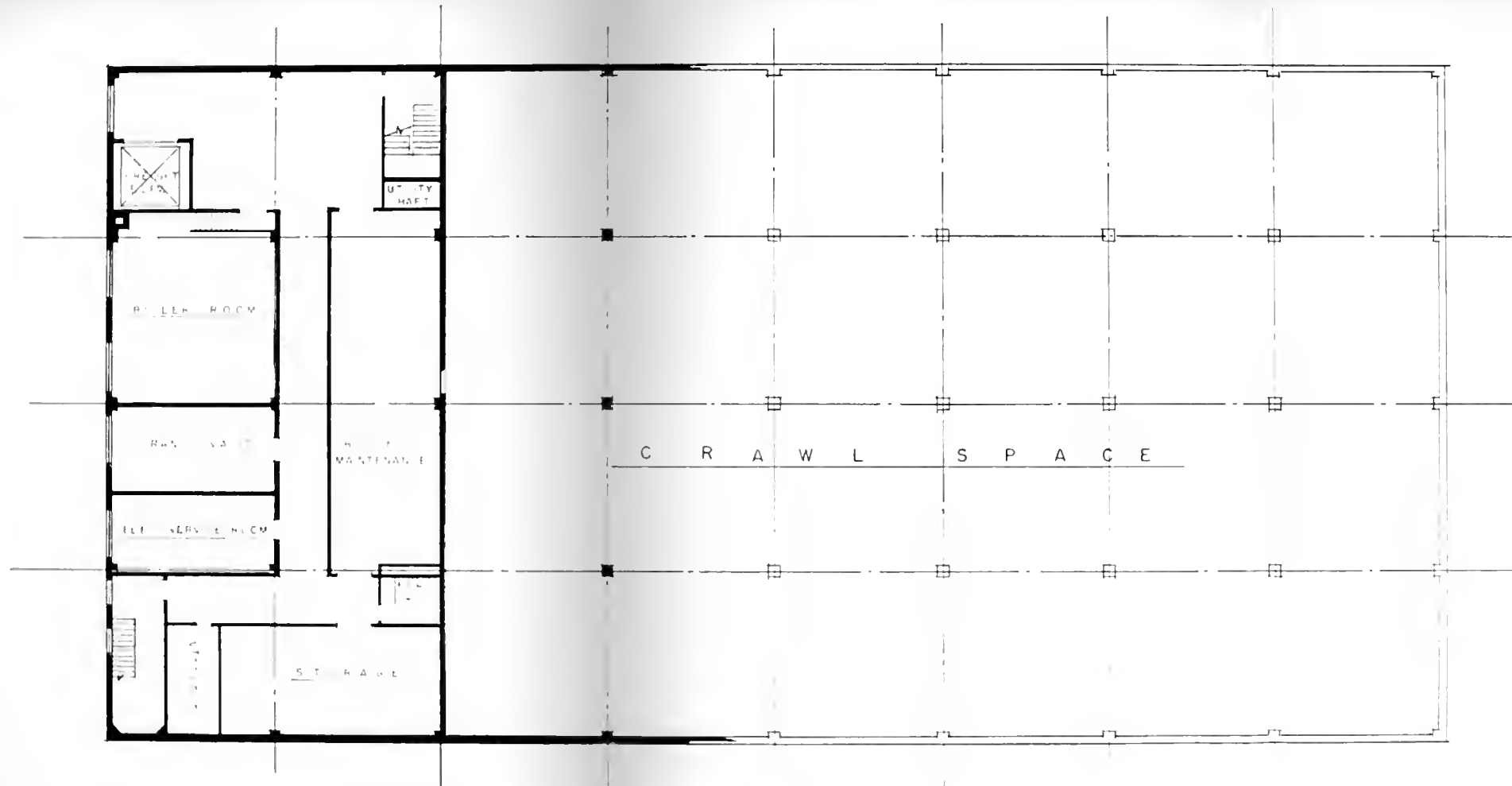
NOTE  
STORM DRAINAGE DESIGN  
BASED ON THE RATIONAL  
METHOD  $Q = AI$

- Q RUNOFF IN CUBIC FEET  
PER SECOND
- A AREA IN ACRE
- I COEFFICIENT OF RUNOFF
- R RAINFALL RATE IN INCHES  
PER HOUR
- I = .90 ROOF AND ROADWAYS
- I = .20 LAWNS
- R 2 INCHES PER HOUR RAINFALL  
STANDARD FOR THIS AREA

STORM DRAINAGE PLAN  
SCALE: 1" = 80'

PROTOTYPE MULTI-STORY MANUFACTURING PLANT	
SOUTH END	BOSTON
W. CHESTER BROWNE & ASSOCIATES, INC. ARCHITECTS ENGINEERS	
122-128 ARLINGTON ST. BOSTON, MASS.	
<b>L-2</b>	B.R.A. INDUSTRIAL DEVELOPMENT STUDY





S C H E M E " A "  
B A S E M E N T P L A N  
 SCALE 1/8" = 1'-0"

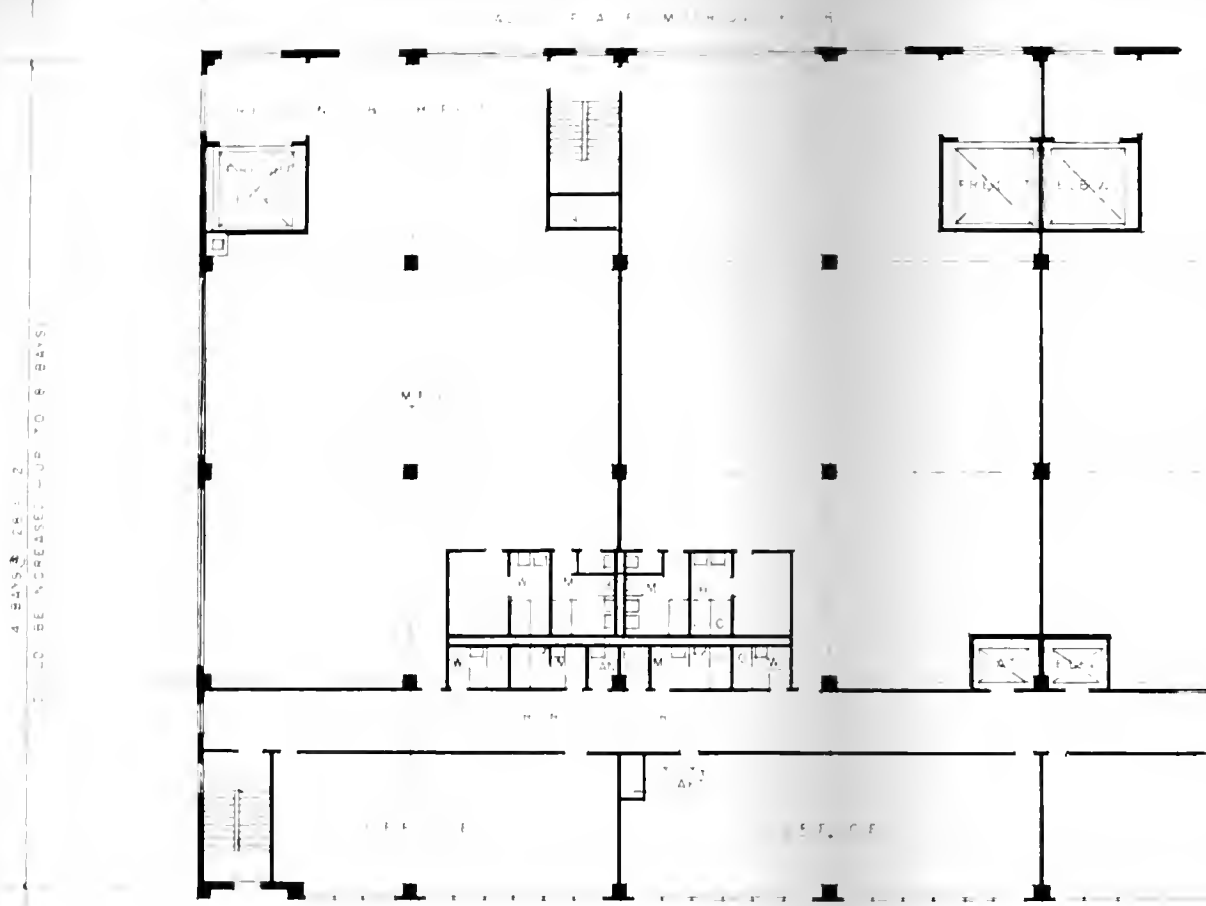
PROTOTYPE MULTI-STORY MANUFACTURING PLANT	
SOUTH END BOSTON	
W CHESTER BROWNE & ASSOCIATES, INC.	
ARCHITECTS	ENGINEERS
26 1/2 BURLINGTON ST BOSTON MASS.	
A-1	B.R.A INDUSTRIAL DEVELOPMENT STUDY











8 BAYS @ 24'-5"

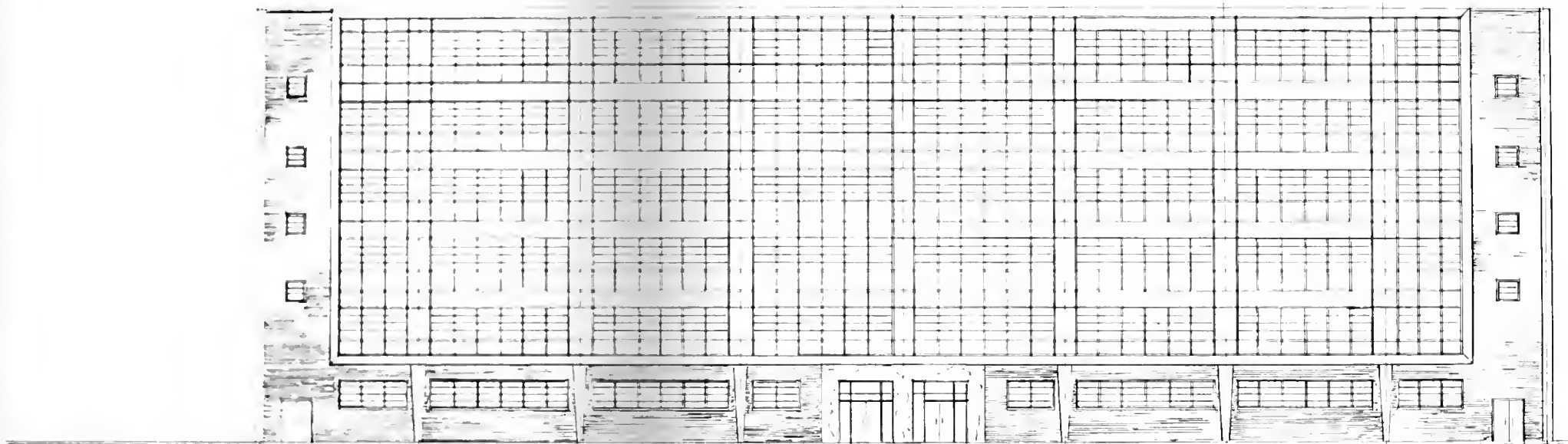
**SCHEME "A"**

**TYPICAL FLOOR PLAN**

SCALE 1/8" = 1'-0"

<b>PROTOTYPE MULTI-STORY MANUFACTURING PLANT</b> 11TH END BOSTON	
WICHESTER BROWNE & ASSOCIATES, INC. ARCHITECTS ENGINEERS 102 DE ARLINGTON ST. BOSTON	
<b>A-3</b>	<b>B.R.A. INDUSTRIAL DEVELOPMENT STUDY</b>

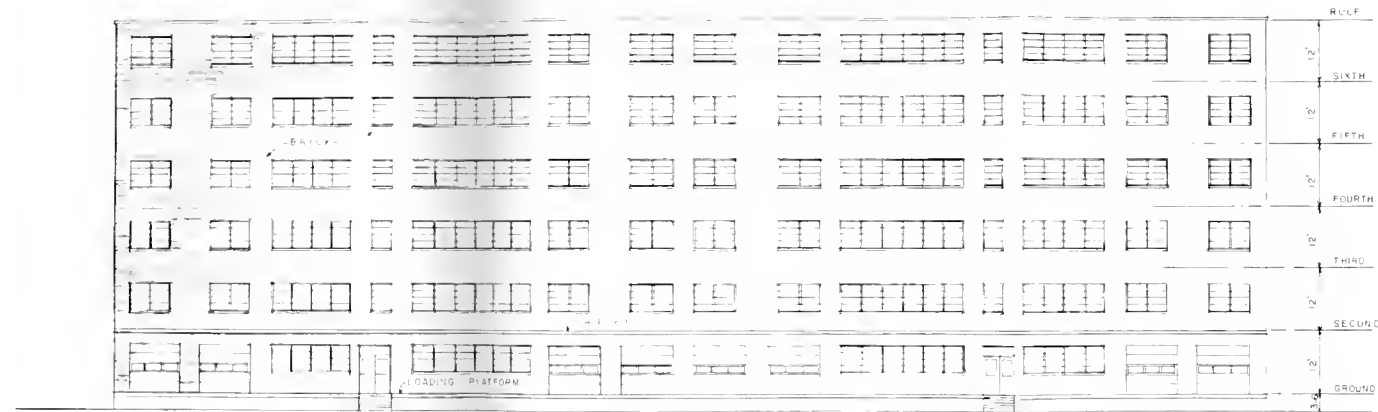




SCHEME "A" & "B"  
FRONT ELEVATION  
SCALE: 1/16" = 1'-0"  
(6 STORIES)

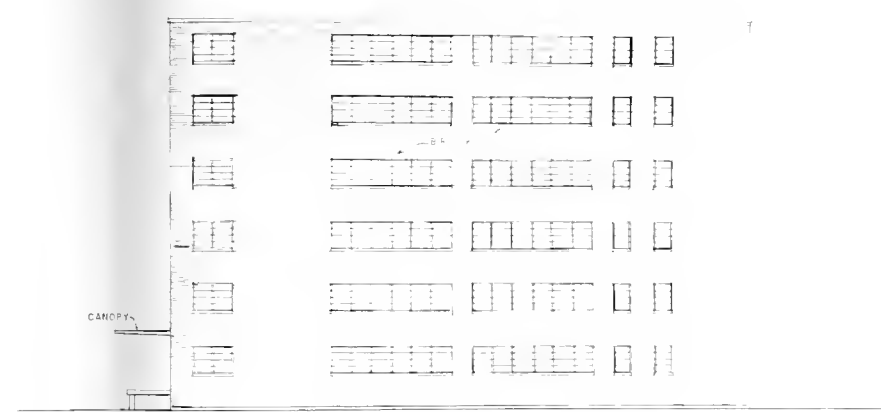
PROTOTYPE MULTI-STORY MANUFACTURING PLANT	
SOUTH END BOSTON	
W. CHESTER BROWNE & ASSOCIATES, INC. ARCHITECTS ENGINEERS	
122-128 ARLINGTON ST. BOSTON	
<b>A-4</b>	B.R.A. INDUSTRIAL DEVELOPMENT STUDY





REAR ELEVATION

SCALE 1/8" = 1'-0"



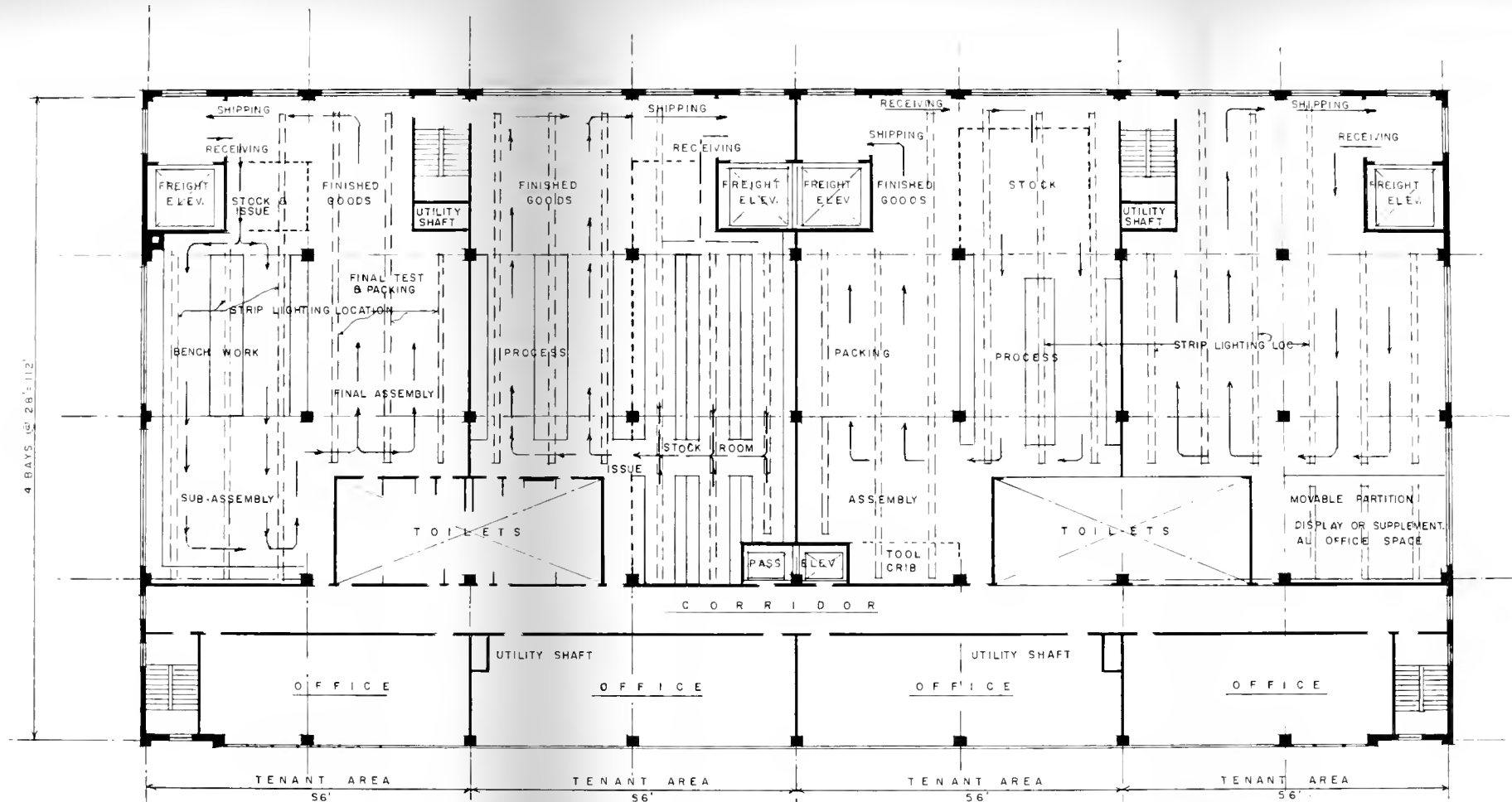
SIDE ELEVATION

SCALE 1/8" = 1'-0"

SCHEME "A"







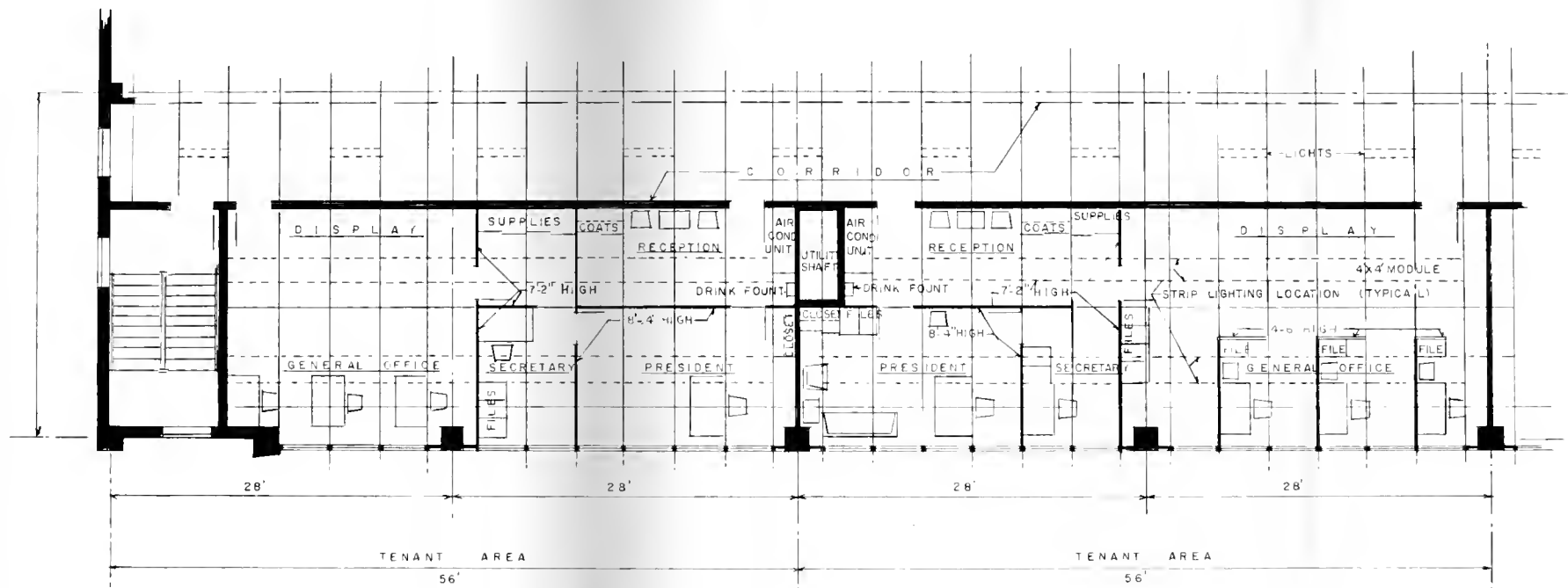
**TYPICAL FLOOR PLAN**  
 SHOWING ALTERNATE MANUFACTURING AREA ARRANGEMENTS  
 SCALE: 1/8"=1'-0"  
 ARROWS INDICATE WORK FLOW  
 MOVABLE WIRE MESH PARTITIONS SHOWN THUS

**PROTOTYPE MULTI-STORY  
 MANUFACTURING PLANT**  
 SOUTH END BOSTON

W. CHESTER BROWNE & ASSOCIATES, INC.  
 ARCHITECTS ENGINEERS  
 122-123 ARLINGTON ST. BOSTON

**A-6** B.R.A. INDUSTRIAL  
 DEVELOPMENT STUDY





# PROPOSED OFFICE ARRANGEMENT

SCALE: 1/8" = 1'-0"

PERMANENT PARTITIONS SHOWN SOLID — ALL OTHERS MOVABLE

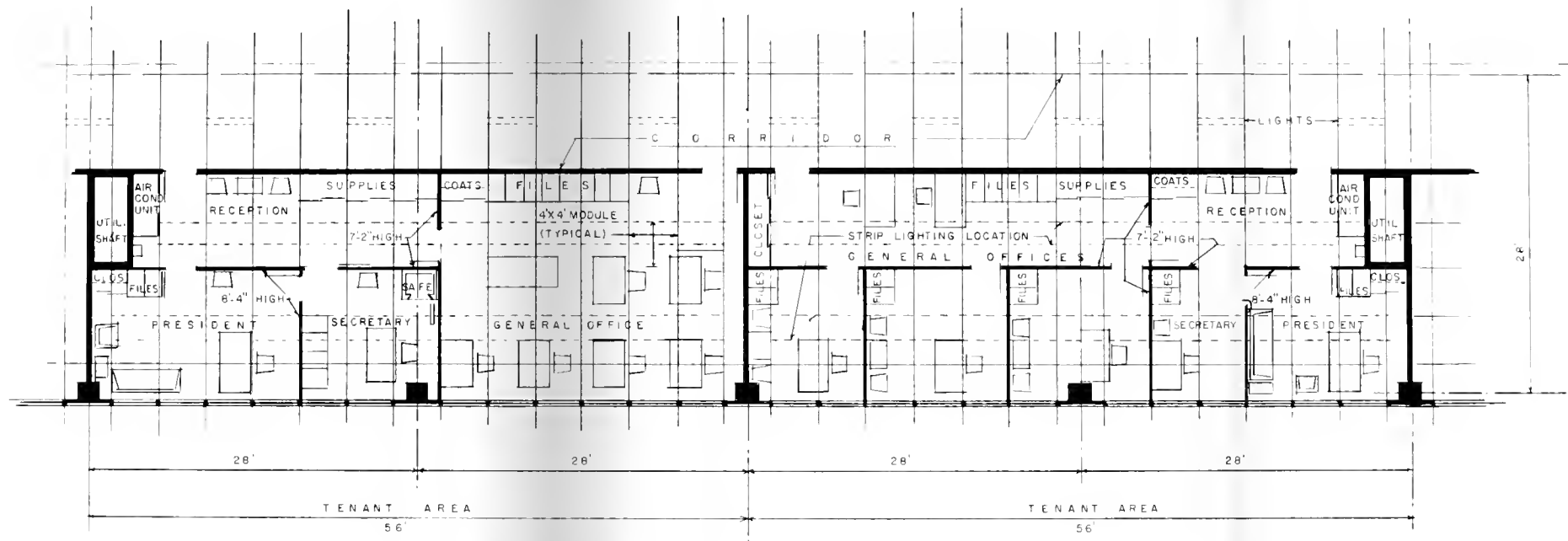
CEILINGS IN CORRIDOR & OFFICE AREAS ARE 8'-4" HIGH, SUSPENDED, REMOVABLE ACOUSTICAL PANELS

PROTOTYPE MULTI-STORY  
MANUFACTURING PLANT  
SOUTH END BOSTON

W. CHESTER BROWNE & ASSOCIATES, INC.  
ARCHITECTS ENGINEERS  
22-128 ARLINGTON ST. BOSTON

**A-7** B.R.A. INDUSTRIAL  
DEVELOPMENT STUDY





### ALTERNATE OFFICE ARRANGEMENT

SCALE: 1/8"=1'-0"

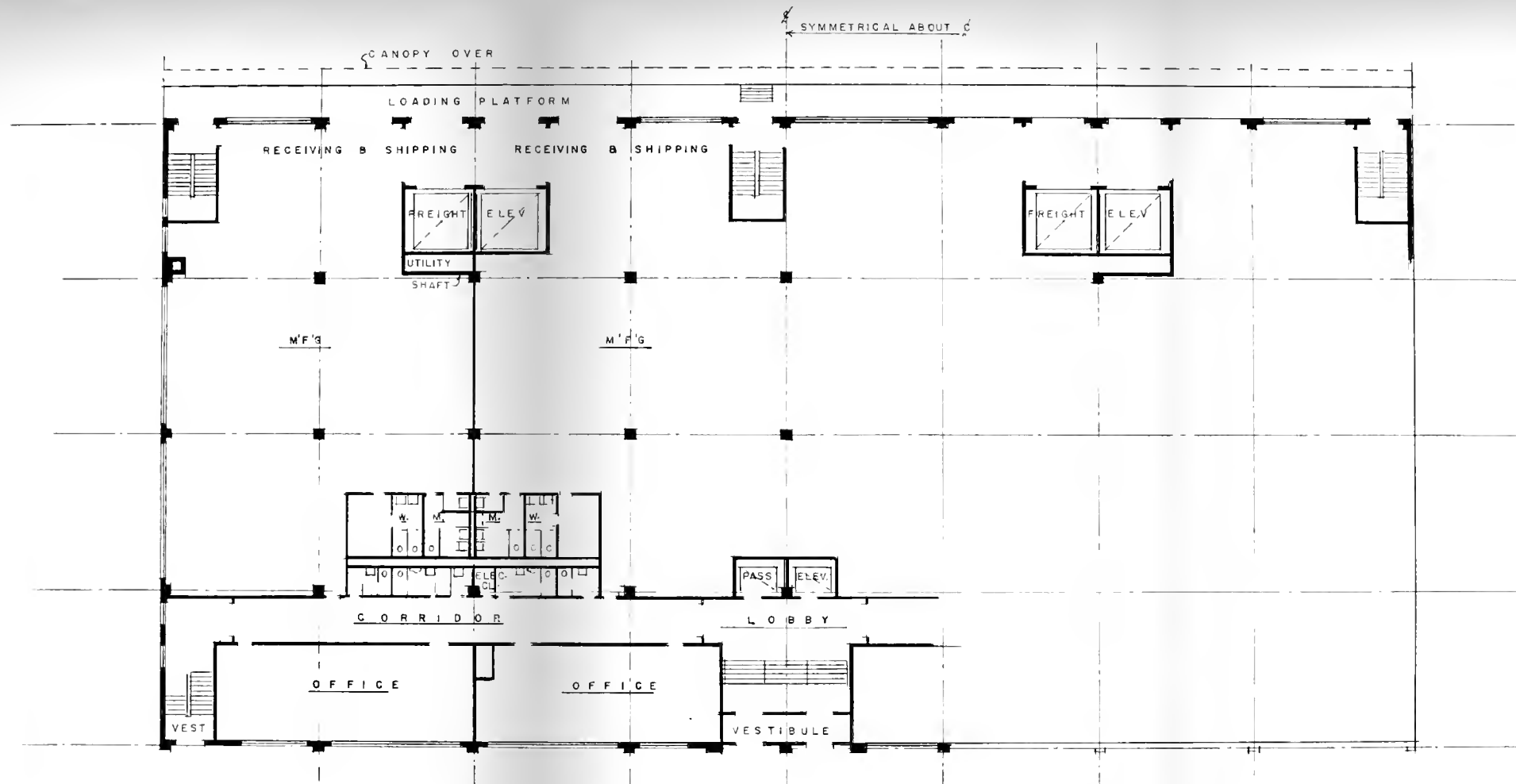
PERMANENT PARTITIONS SHOWN SOLID - ALL OTHERS MOVABLE  
 CEILINGS IN CORRIDOR & OFFICE AREAS 8'-4" HIGH, SUSPENDED,  
 REMOVABLE ACOUSTICAL PANELS

PROTOTYPE MULTI-STORY  
 MANUFACTURING PLANT  
 SOUTH END BOSTON

WINCHESTER BROWNE & ASSOCIATES, INC.  
 ARCHITECTS ENGINEERS  
 22-28 ARLINGTON ST. BOSTON

**A-8** B.R.A. INDUSTRIAL  
 DEVELOPMENT STUDY



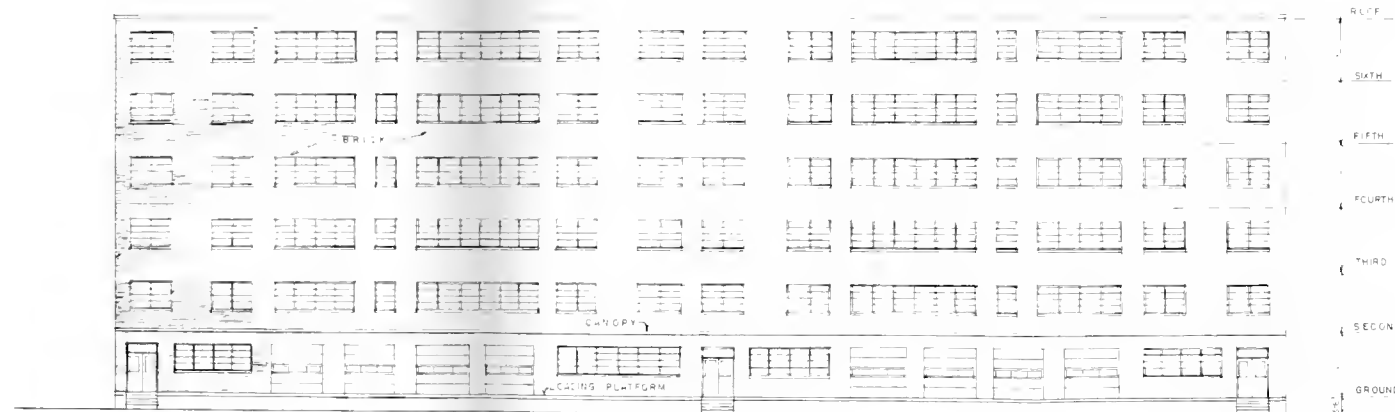


**SCHEME-"B"**  
**GROUND FLOOR PLAN**  
 SCALE 1/16"=1'-0"

**NOTE**  
 TYPICAL FLOOR PLAN FOR SCHEME "B"  
 SIMILAR TO SCHEME "A" FLOOR PLAN



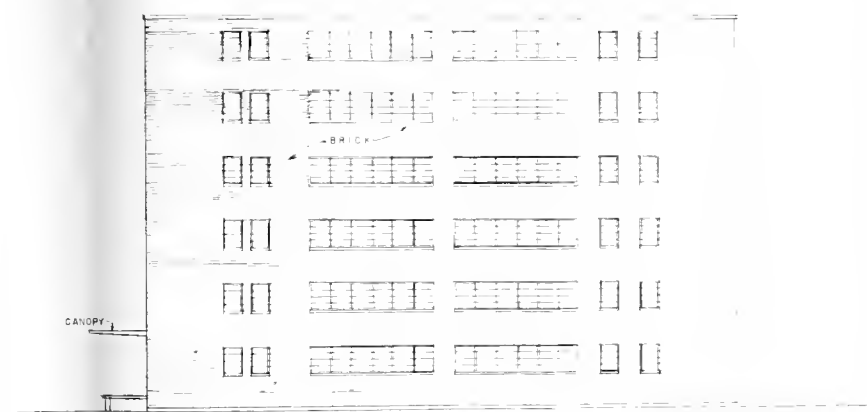




REAR ELEVATION

SCALE 1/16"=1'-0"

SCHEME "B"

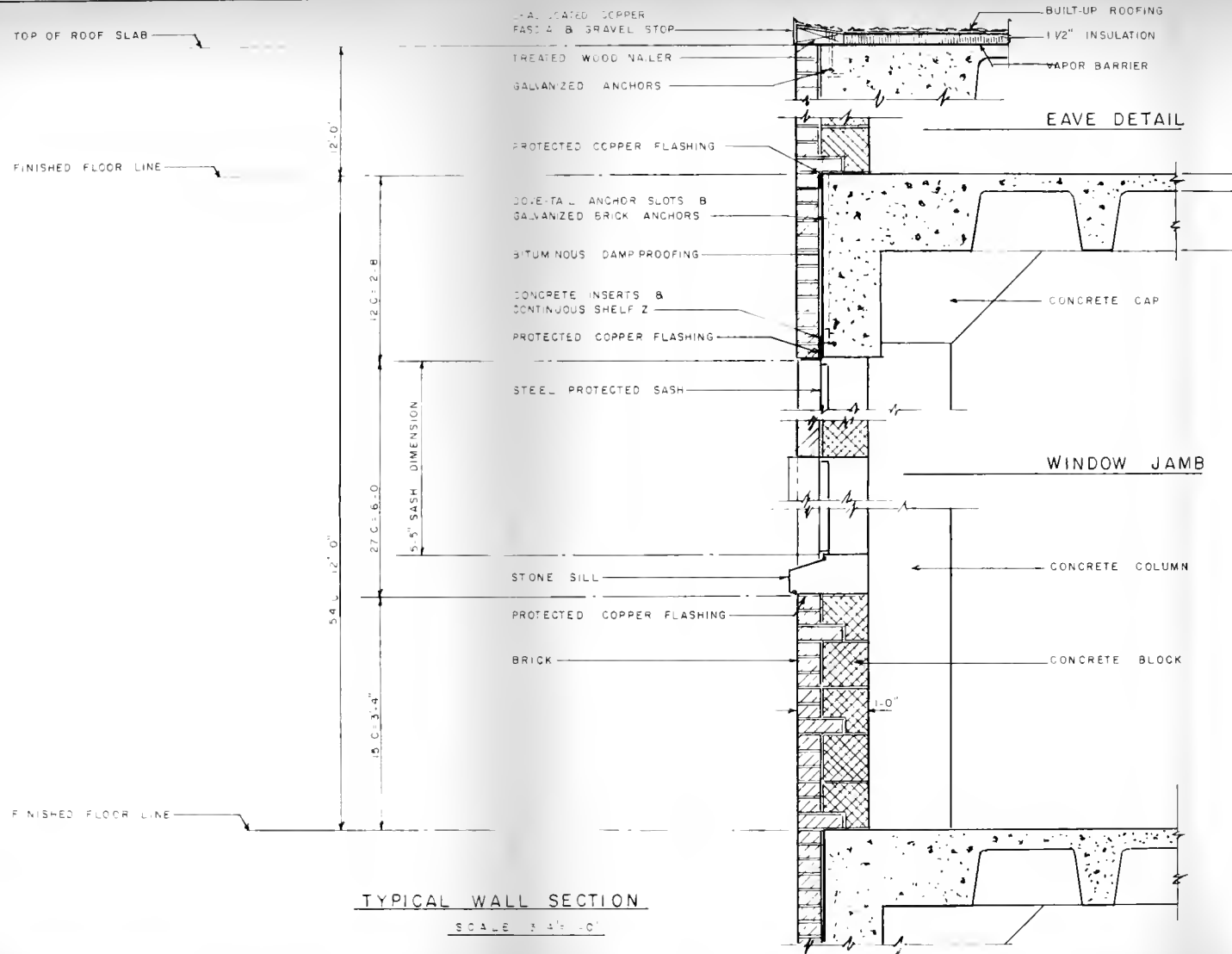


SIDE ELEVATION

SCALE 1/16"=1'-0"

PROTOTYPE MULTI-STORY  
MANUFACTURING PLANT  
SOUTH LIND  
BOSTON  
HESTER BOWEN & ASSOCIATES, INC.  
ARCHITECTS  
ENGINEERS  
22128 ARLINGTON ST. BOSTON  
A-10 B.R.A. INDUSTRIAL  
DEVELOPMENT STUDY





PROTOTYPE MULTI-STORY  
MANUFACTURING PLANT  
SOUTH END BOSTON

W. CHESTER BROWNE & ASSOCIATES, INC.  
ARCHITECTS ENGINEERS  
20, 28 ARLINGTON ST. BOSTON

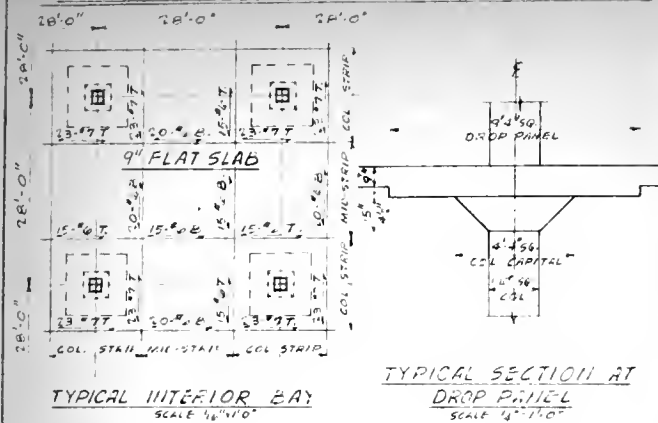
**A-II** B.R.A. INDUSTRIAL  
DEVELOPMENT STUDY



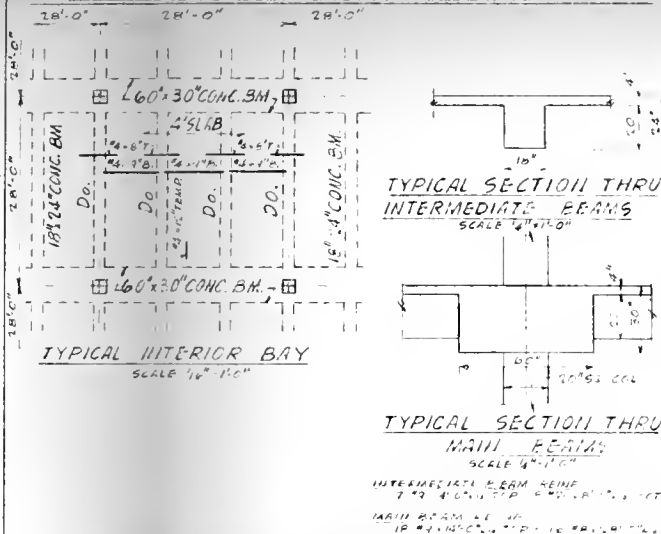




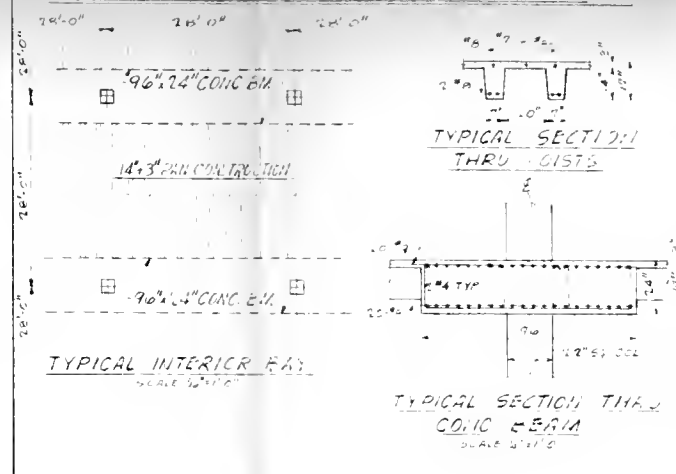
# SCHEME #1 - CONCRETE FLAT SLAB WITH DROP PANELS



# SCHEME #2 - CONCRETE BEAM AND SLAB



# SCHEME #3 - CONCRETE JOIST AND BEAM



# COST ESTIMATE

SCHEME #1	
REINF.	\$ 0.15 P.S.F.
CONCRETE	\$ 0.20 P.S.F.
FORMS	\$ 0.68 P.S.F.
TOTAL COST PER SQ. FT.	\$ 2.03

SCHEME #2	
REINF.	\$ 0.20 P.S.F.
CONCRETE	\$ 0.79 P.S.F.
FORMS	\$ 1.26 P.S.F.
TOTAL COST PER SQ. FT.	\$ 2.25

SCHEME #3	
REINF.	\$ 0.92 P.S.F.
CONCRETE	\$ 0.74 P.S.F.
FORMS	\$ 0.74 P.S.F.
TOTAL COST PER SQ. FT.	\$ 2.43

SCHEME #4	
REINF.	\$ 0.51 P.S.F.
CONCRETE	\$ 0.56 P.S.F.
FORMS	\$ 0.74 P.S.F.
TOTAL COST PER SQ. FT.	\$ 1.81

SCHEME #5	
STRUCTURAL STEEL	\$ 1.20 P.S.F.
REINF.	\$ 0.16 P.S.F.
CONC.	\$ 0.21 P.S.F.
FORMS	\$ 0.83 P.S.F.
CEILING	\$ 0.19 P.S.F.
TOTAL COST PER SQ. FT.	\$ 2.59

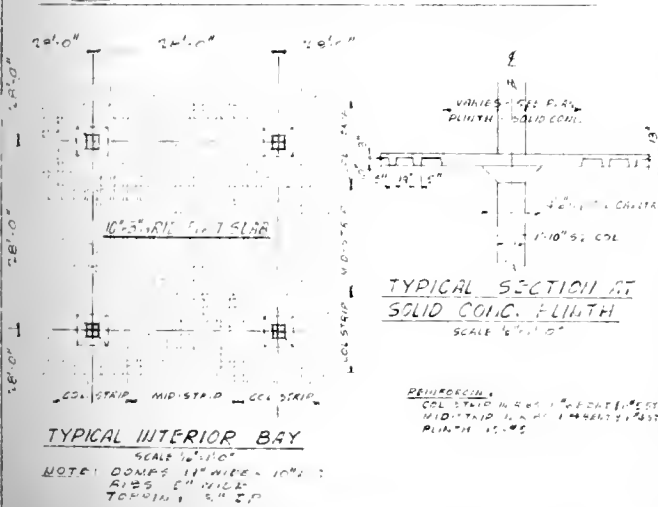
SCHEME #6	
PRESTRESSED TEES	\$ 1.50 P.S.F.
CONC. (CEILING)	\$ 0.55 P.S.F.
PRESTRESSING GLADEN	\$ 0.99 P.S.F.
PAINT COLUMN	\$ 0.23 P.S.F.
TOTAL COST PER SQ. FT.	\$ 2.97

NOTE: ALL SCHEMES ARE BASED ON A LIVE LOAD OF 150 P.S.F.

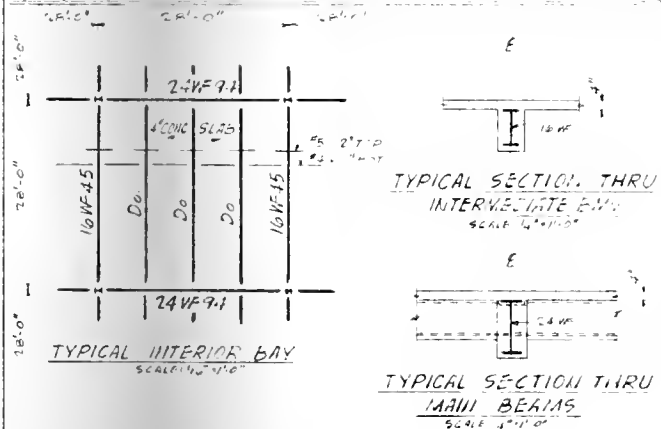
FOR PLACED SPANNING, CHECKERS FOR PRELIMINARY DESIGN AND BIDDING MATERIAL DEVELOPMENT STUDY SOUTH END BOSTON

W. CHESTER BROWNE AND ASSOCIATES ARCHITECTS ENGINEERS  
ALBERT GOLDBERG AND ASSOCIATES STRUCTURAL ENGINEERS

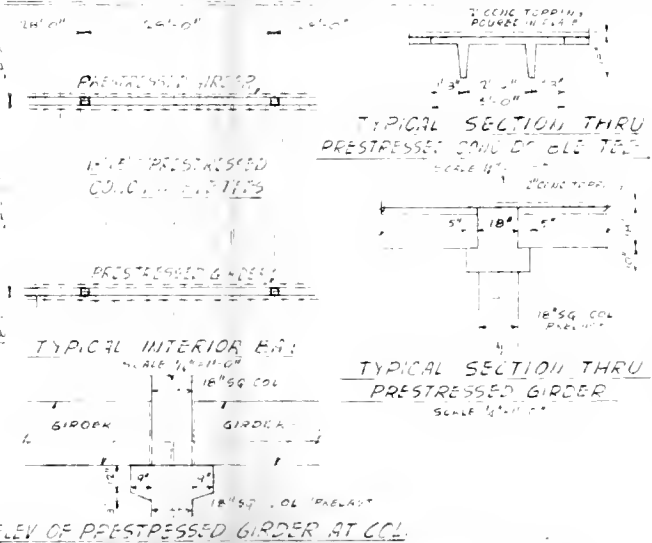
# SCHEME #4 - 2 WAY GRID FLAT SLAB



# SCHEME #5 - CONCRETE SLAB ON FIRE PROTECTED STEEL BEAMS



# SCHEME #6 - PRESTRESSED DOUBLE TEES WITH PRESTRESSED JOIST



ELEV. OF PRESTRESSED GIRDER AT CCL.  
SCALE 1/8" = 1'-0"







